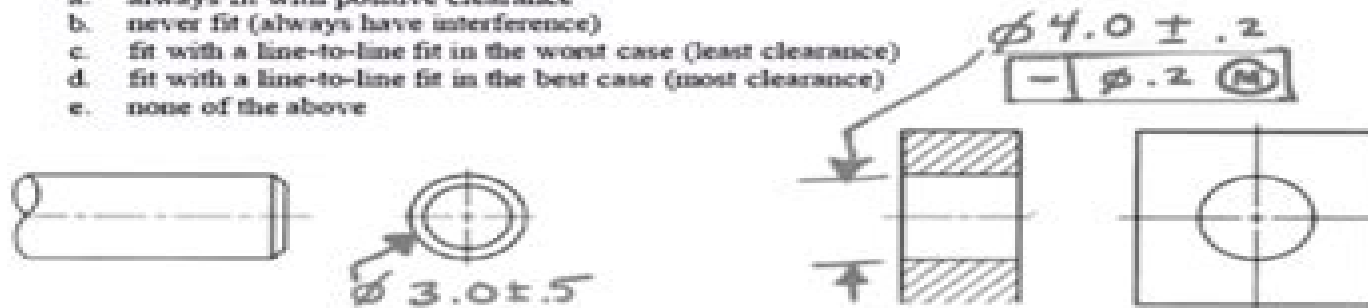


3. If a machined cylindrical hole meets a straightness tolerance applied to its axis with a tolerance size specified as  $\text{Ø}1.0$  without a maximum material condition modifier, it will \_\_\_\_\_ a straightness tolerance applied to its axis with a tolerance size specified as  $\text{Ø}1.0$  with a maximum material condition modifier.
- always meet
  - only meet if its as-manufactured size is equal to the maximum material condition size
  - only meet if its as-manufactured size is not equal to the maximum material condition size
  - never meet
  - none of the above
4. If they are manufactured to the dimensions and tolerances specified in the drawings, the peg (pictured below left) will \_\_\_\_\_ in the hole (pictured below right).
- always fit with positive clearance
  - never fit (always have interference)
  - fit with a line-to-line fit in the worst case (least clearance)
  - fit with a line-to-line fit in the best case (most clearance)
  - none of the above



The next set of problems (5 – 12) may have more than one correct answer. Choose ALL correct answers.

5. Which of these processes are material removal processes? (Choose ALL that could correspond)
- turning
  - grinding
  - CNC
  - milling
  - none of the above
6. When specifying tolerance zones, they should be:
- as small as the manufacturing process will allow
  - as large as the manufacturing process will allow
  - the smallest that will allow the part to function
  - the largest that will allow the part to function
  - none of the above
7. For a hole basis, which of the following are true?
- The largest hole is the basic size
  - It is signified by a capital H
  - The largest shaft size will always be  $\leq$  the basic size
  - The hole tolerances are tighter than the shaft tolerances
  - None of the above

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**Mike Jess**



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