

KLM Technology Group Practical Engineering Guidelines for Processing Plant Solutions	GENERAL PROCESS PLANT COST ESTIMATING (ENGINEERING DESIGN GUIDELINE)	Page 14 of 119
		Rev: 01
		June 2014

DEFINITION

After-tax cash flow - the net profit after taxes plus depreciation.

Breakeven point the operating - condition, such as output, at which two alternatives are equal in economy.

Cost estimating - A predictive process used to quantify, cost, and price the resources required by the scope of an asset investment option, activity, or project.

Cost index (price index) - a number that relates the cost of an item at a specific time to the corresponding cost at some arbitrarily specified time in the past.

Direct costs - the portion of the operating costs that is generally assignable to a specific product or process area.

Escalation - the provision in actual or estimated costs for an increase in the cost of equipment, material, labor, etc., over that specified in the purchase order or contract due to continuing price level changes over time.

Indirect costs - costs not directly assignable to the end product or process, such as overhead and general purpose labor, or costs of outside operations, such as transportation and distribution.

Interest rate - the ratio of the interest payment to the principal for a given unit of time, usually expressed as a percentage of the principal.

Operating cost (or manufacturing cost) - the expenses incurred during the normal operation of a facility, or component, including labor, materials, utilities, and other related costs.

Overhead - a cost or expense inherent in the performing of an operation, plant overhead is also called factory expense.

Payout period - the time required to recover the original fixed investment from profit and depreciation.

Present value - the value of the asset in its condition at the time of valuation.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

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General Process Plant Cost Estimating Engineering

Ying-Ying Zheng



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Catalysis, Green Chemistry and Sustainable Energy Angelo Basile, Gabriele Centi, Marcello De Falco, Gaetano Iaquaniello, 2019-11-22 Catalysis Green Chemistry and Sustainable Energy New Technologies for Novel Business Opportunities offers new possibilities for businesses who want to address the current global transition period to adopt low carbon and sustainable energy production This comprehensive source provides an integrated view of new possibilities within catalysis and green chemistry in an economic context showing how these potential new technologies may become useful to business Fundamentals and specific examples are included to guide the transformation of idea to innovation and business Offering an overview of the new possibilities for creating business in catalysis energy and green chemistry this book is a beneficial tool for students researchers and academics in chemical and biochemical engineering Discusses new developments in catalysis energy and green chemistry from the perspective of converting ideas to innovation and business Presents case histories preparation of business plans patent protection and IP rights creation of start ups research funds and successful written proposals Offers an interdisciplinary approach combining science and business *Bureau of Mines Cost Estimating System Handbook (in Two Parts)*. United States. Bureau of Mines, 1987 [The Engineer's Cost Handbook](#) Richard E. Westney, 1997-02-26 Offers coverage of each important step in engineering cost control process from project justification to life cycle costs The book describes cost control systems and shows how to apply the principles of value engineering It explains estimating methodology and the estimation of engineering equipment and construction and labour costs delineates productivity and cash flow analysis and more **The Civil Engineering Handbook** W.F. Chen, J.Y. Richard Liew, 2002-08-29 Providing extensive coverage of all major areas of civil engineering the second edition of this award winning handbook features contributions from leading professionals and academicians and is packed with formulae data tables and definitions vignettes on topics of recent interest and additional sources of information It includes a wealth of material in areas such as coastal engineering polymeric materials computer methods shear stresses in beams and pavement performance evaluation Its wide range of information makes it an essential resource for anyone working in civil structural or environmental engineering **Applied Process Design for Chemical and Petrochemical Plants: Volume 1** Ernest E. Ludwig, 1995-02-23 This expanded edition introduces new design methods and is packed with examples design charts tables and performance diagrams to add to the practical understanding of how selected equipment can be expected to perform in the process situation A major addition is the comprehensive chapter on process safety design considerations ranging from new devices and components to updated venting requirements for low pressure storage tanks to the latest NFPA methods for sizing rupture disks and bursting panels and more Completely revised and updated throughout The definitive guide for process engineers and designers Covers a complete range of basic day to day operation topics **The Richardson Construction Cost Trend Reporter** , 1997-07 [Process Industry Economics](#) David J. Brennan, 1990 [Cost Engineering](#)

,2001 **Cost Engineering in the Process Industries** Cecil Hamilton Chilton,1960 **Ludwig's Applied Process Design for Chemical and Petrochemical Plants** A. Kayode Coker,2011-08-30 This complete revision of Applied Process Design for Chemical and Petrochemical Plants Volume 1 builds upon Ernest E Ludwig s classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals This new edition includes important supplemental mechanical and related data nomographs and charts Also included within are improved techniques and fundamental methodologies to guide the engineer in designing process equipment and applying chemical processes to properly detailed equipment All three volumes of Applied Process Design for Chemical and Petrochemical Plants serve the practicing engineer by providing organized design procedures details on the equipment suitable for application selection and charts in readily usable form Process engineers designers and operators will find more chemical petrochemical plant design data in Volume 2 Third Edition which covers distillation and packed towers as well as material on azeotropes and ideal non ideal systems Volume 3 Third Edition which covers heat transfer refrigeration systems compression surge drums and mechanical drivers A Kayode Coker is Chairman of Chemical Process Engineering Technology department at Jubail Industrial College in Saudi Arabia He s both a chartered scientist and a chartered chemical engineer for more than 15 years and an author of Fortran Programs for Chemical Process Design Analysis and Simulation Gulf Publishing Co and Modeling of Chemical Kinetics and Reactor Design Butterworth Heinemann Provides improved design manuals for methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day to day petrochemical operation topics with new material on significant industry changes since 1995 Handbook of Construction Management and Organization Joseph Frein,2012-12-06 The primary purpose of this handbook is to make available to general contractors consulting engineers construction managers specialty contractors and subcontractors as well as to professors and students in Universities and technical institutes which offer courses on the subject the fundamentals of construction management together with the most workable types of organization and the necessary capabilities they must include to reasonably ensure success and minimize the possibility of failure in this most hazardous profession The second and equally important purpose is to furnish equipment manufacturers dealers material suppliers bankers surety bondsmen and others who traditionally rely on financial statements and general reputation something more concrete to look for the type of management and organization and its scope and capability in deciding how far to go along with contractors with whom they deal or wish to deal This the second edition of the Handbook is an updated version of the work published in 1973 The book covers very many subjects which are part of construction The greatest care was exercised in consideration of their practical aspects based on the theory and practice of construction management and its structure and the functions of the various departments both in the field and central offices that make up construction organization Leading specialists in their particular fields were selected to write chapters on the vital segments making up the structure of construction management and organization These fields include

construction contracts and conditions job organization by general types of projects equipment maintenance and preventive maintenance and overhaul engineering and estimating scheduling and controls data processing and the use of computer equipment in engineering and accounting techniques office administration corporate and cost accounting payroll employment and labor relations safety public relations legal and contractual problems banking and finance taxes surety bonding insurance pension and retirement problems and others Engineering and Contracting ,1922 **CPE Chemical & Process Engineering** ,1963 Food Plant Economics Zacharias B. Maroulis,2007-08-02 Applying the proven success of modern process engineering economics to the food industry Food Plant Economics considers the design and economic analysis of food preservation food manufacturing and food ingredients plants with regard to a number of representative food processes Economic analysis of food plants requires the evaluation of quantitative data from the design and operation of food processes and processing plants Accompanying downloadable resources include prepared Excel spreadsheets for calculating various food plants scenarios by applying appropriate data regarding the cost of equipment and equipment sizing material and energy balances and plant operating costs Beginning with a thorough background in the economics of a food plant the first three chapters summarize recent advances in food process and research technology the structure of the food system in the US and EU and the principles of modern design in food processes processing equipment and processing plants The second three chapters discuss process economics in relation to the food industry by applying the concepts of capital cost operating cost and cash flow to estimations of plant profitability Detailed chapters cover estimations of capital investment and operating costs including statistical data empirical models and useful rules of thumb The remaining three chapters apply the techniques of the previous discussions to food preservation plants such as concentration canning and dehydration manufacturing plants including wine bread and yogurt as well as ingredients plants that produce sugars and oils A useful appendix contains a glossary tables conversions nomenclature food properties and heat transfer coefficients A practical and comprehensive treatment of process economics Food Plant Economics provides a complete introduction to the application of this efficient technique to the food industry **Process Technology International** ,1960 **Generating Biohydrogen and Biomethane from Palm Oil Mill Effluent** Safa Senan Mahmud,Jamaliah Md Jahim,Mohd Shahbudin Mastar,2020 AACE Bulletin American Association of Cost Engineers,1974 **Chemical & Metallurgical Engineering** Eugene Franz Roeber,Howard Coon Parmelee,1926 **Engineering & Contracting** ,1922 Mechanical Engineering ,1919

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