

Fruit Grading Using Digital Image Processing Techniques

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Abstract: New safe and fast methods for grading of fruits have important place in agricultural economy. At the present time traditional grading methods have still been used broadly. But high costs and some inconsistencies guide post harvesting industry to automation applications in classification operations.

Recently, enterprises incline towards to automation systems for increasing working capacity and decreasing working costs. Inconsistencies associated with manual grading decrease when a automated grading systems are used. Thus, error rate and costs decrease while speed increases.

As known; size, shape, color and tissue are base criteria in the classification process. In this study, automatic apple grading by size and color using digital cameras and computerized image processing techniques were studied. The assembled system has achieved basic tasks but it needs to be developed further.

Key words: Image process, Digital image process, Machine vision, Fruit classification

Bilgisayarlı Görüntü İşleme Yöntemleri ile Elma Tasnifi

Özet: Meyvelerin güvenilir ve hızlı bir şekilde sınıflandırılması için geliştirilen yeni yöntemler, tarımsal endüstride teknik ve ekonomik açıdan önemli bir yere sahiptir. Günümüzde halen yaygın olarak el ile sınıflandırma yöntemi kullanılmaktadır. El ile yapılan sınıflandırmadaki yüksek maliyet ve diğer tutarsızlıklar hesap sonucunda endüstriyel sınıflama operasyonlarında otomasyon uygulamasına gitmeye yönlendirmektedir.

Son yıllarda işletmeler iş kapasitelerini arttırmak ve işletme maliyetlerini düşürmek amacıyla otomasyon sistemlerine yönelmektedir. Otomatik sınıflandırma ile meyve tasnifi sayesinde el ile sınıflandırmada yapana bilecek insan faktöründen kaynaklanan tutarsızlıklar en aza inerek hata oranı büyük ölçüde düşmekte, hız artmakta ve maliyet azalmaktadır.

Bilindiği gibi geleneksel yöntemlerle elmaların sınıflandırılmasında boyut, şekil, renk ve doku gibi özellikler sınıflandırmanın temel kriterleridir. Bu çalışmada dijital kameralar ve bilgisayarlı görüntü işleme teknikleri kullanılarak elmaların otomatik olarak boy ve renk ayrımı yapılmaya çalışılmıştır. Elde edilen düzeneğe temel olarak işlevlerini yerine getirmekte birlikte gelişime açıktır.

Anahtar kelimeler: Görüntü işleme, Sayısal Görüntü İşleme, Makine görme, Meyve tasnifi.

INTRODUCTION

Summary of Literature

In the studies of non destructive fruit classification apple (Bem *et al.*, 2002; Bernedden *et al.*, 2005; Rehkuşlar *et al.*, 1986), tomato (Wolfe *et al.*, 1989), orange (Pis *et al.*, 1993), wild myrtle and pepper (Wolfe *et al.*, 1985), prune (Delwiche *et al.*, 1993), wild grass (Hegger *et al.*, 1983), potato (McClure *et al.*, 1988) was examined.

To detect the fruit in front of camera, in some studies images taking from the camera are processing continuously (Hegger *et al.*, 1983, 1984) on the other hand some studies use sensor (Shropshire *et al.*, 1988).

Various studies have been done on the colors of fruit. Bem (2002), make color classification using RGB color components and CIE chromaticity with Matlab, make size classification with form factor and box structure methods.

McClure (1988) works with white potatoes to detect size and shape information, Rehkuşlar and Throop (1986) works with "Red Delicious" apples to detect defects of apples. Monochrome camera was used in both studies. At the end of works greens and other scars of potatoes creases and blemishes (reddish brown) of apples couldn't detected with

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Table of Contents Fruit Grading Using Digital Image Processing Techniques

1. Understanding the eBook Fruit Grading Using Digital Image Processing Techniques
 - The Rise of Digital Reading Fruit Grading Using Digital Image Processing Techniques
 - Advantages of eBooks Over Traditional Books
2. Identifying Fruit Grading Using Digital Image Processing Techniques
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fruit Grading Using Digital Image Processing Techniques
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fruit Grading Using Digital Image Processing Techniques
 - Personalized Recommendations
 - Fruit Grading Using Digital Image Processing Techniques User Reviews and Ratings
 - Fruit Grading Using Digital Image Processing Techniques and Bestseller Lists
5. Accessing Fruit Grading Using Digital Image Processing Techniques Free and Paid eBooks
 - Fruit Grading Using Digital Image Processing Techniques Public Domain eBooks
 - Fruit Grading Using Digital Image Processing Techniques eBook Subscription Services
 - Fruit Grading Using Digital Image Processing Techniques Budget-Friendly Options
6. Navigating Fruit Grading Using Digital Image Processing Techniques eBook Formats
 - ePub, PDF, MOBI, and More
 - Fruit Grading Using Digital Image Processing Techniques Compatibility with Devices
 - Fruit Grading Using Digital Image Processing Techniques Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fruit Grading Using Digital Image Processing Techniques
 - Highlighting and Note-Taking Fruit Grading Using Digital Image Processing Techniques
 - Interactive Elements Fruit Grading Using Digital Image Processing Techniques

8. Staying Engaged with Fruit Grading Using Digital Image Processing Techniques
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fruit Grading Using Digital Image Processing Techniques
9. Balancing eBooks and Physical Books Fruit Grading Using Digital Image Processing Techniques
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fruit Grading Using Digital Image Processing Techniques
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fruit Grading Using Digital Image Processing Techniques
 - Setting Reading Goals Fruit Grading Using Digital Image Processing Techniques
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fruit Grading Using Digital Image Processing Techniques
 - Fact-Checking eBook Content of Fruit Grading Using Digital Image Processing Techniques
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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