

## **DAIMLER PROCESS AUDIT PREPARATION, EXECUTION AND EVALUATION IN FAURECIA KOSICE**

LUBOMIR LENGYEL

### **1 INTRODUCTION**

Faurecia Slovakia, plant Kosice is a part of the company Faurecia which is leading supplier of automotive industry worldwide. Plant Kosice is a part of the Faurecia's business group Interior Systems and is specializing in the leather processing. Kosice plant is delivering Instrument Panels, Door Panels and various interior part of the cars covered with natural or artificial leather to 11 customers in Germany, France, Great Britain, South Africa, Poland and Slovakia. OEM's supplied by Kosice are PSA, Land Rover, Ford, and Volvo.

In order to enlarge portfolio of the supplied OEM's and also enter into the premium luxury segment of the cars it was decided on the group level to enter into the acquisition process of the current Mercedes-Benz S-class car.

S-class doorpanels and central console were in that time supplied by Faurecia's competitor in field of interior systems. An offer was placed to Daimler with intention to insource the production activities from the competitor. This offer was principally accepted by Daimler, so further negotiations with competitor, so as Daimler customer could follow-up.

As the result it was agreed to insource firstly central console of S-Class and based on the result of this insourcing further actions will be decided by Daimler. First and only condition placed by Daimler was to pass the Daimler Process Audit (DPA) on the S-class central console product coded internally by Daimler as W221 program.

### **2 METHODOLOGY**

#### **2.1 Used methodologies**

This paper is describing the process of preparation to successful passing DPA. From process point of view VDA 6.3 standard has been the base accompanied with Daimler additions, driven by internal Faurecia Audit standard. Continual improvement process based on Deming's cycle has been applied.

# Daimler Process Audit Preparation Execution And Evaluation

**D. H. Stamatis**



### **Daimler Process Audit Preparation Execution And Evaluation:**

*Automotive Process Audits* D. H. Stamatis, 2021-04-29 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers

**Business Process Reengineering at Daimler Trucks - An evaluation of the project "Integration Accounting & Controlling"** Torben Hornung, 2017

This book delves into Daimler Process Audit Preparation Execution And Evaluation. Daimler Process Audit Preparation Execution And Evaluation is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Daimler Process Audit Preparation Execution And Evaluation, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
    - Chapter 1: Introduction to Daimler Process Audit Preparation Execution And Evaluation
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    - Chapter 5: Conclusion
  2. In chapter 1, the author will provide an overview of Daimler Process Audit Preparation Execution And Evaluation. The first chapter will explore what Daimler Process Audit Preparation Execution And Evaluation is, why Daimler Process Audit Preparation Execution And Evaluation is vital, and how to effectively learn about Daimler Process Audit Preparation Execution And Evaluation.
  3. In chapter 2, this book will delve into the foundational concepts of Daimler Process Audit Preparation Execution And Evaluation. This chapter will elucidate the essential principles that must be understood to grasp Daimler Process Audit Preparation Execution And Evaluation in its entirety.
  4. In chapter 3, this book will examine the practical applications of Daimler Process Audit Preparation Execution And Evaluation in daily life. The third chapter will showcase real-world examples of how Daimler Process Audit Preparation Execution And Evaluation can be effectively utilized in everyday scenarios.
  5. In chapter 4, this book will scrutinize the relevance of Daimler Process Audit Preparation Execution And Evaluation in specific contexts. The fourth chapter will explore how Daimler Process Audit Preparation Execution And Evaluation is applied in specialized fields, such as education, business, and technology.
  6. In chapter 5, the author will draw a conclusion about Daimler Process Audit Preparation Execution And Evaluation. This chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Daimler Process Audit Preparation Execution And Evaluation.

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