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Errata 1

Annex R, Table R-2, footnote g): The table cell shall be changed as indicated by the highlighting:

Table R-2—Minimum Charpy V-notch Impact^a Requirements for Product Temperature Material Plate Specimens (Transverse) and Weld Specimens Including the Heat-affected Zone

| Specification Number | Grade/Class | Range in Thickness (in.) | Plate Impact Value ^b (F-B) | | Weld Impact Value (F-B) | |
|------------------------|--|---------------------------|---------------------------------------|------------|-------------------------|------------|
| | | | Average | Individual | Average | Individual |
| ASTM A516 | 55 and 60 | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A516 | 65 and 70 | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| EN 10028 | P275 Qualities NH, NL1, and NL2 | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A662 | B | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| CSA-G40.21 | 36WT ^{c,d} | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A537 | Class 1 | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A541 ^f | Class 1 (Grades A and B) | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A737 | B | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ISO 630 | S355 Quality D ^{e,g} | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A662 | C | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| EN 10028 | P355 Qualities N, NH1, NL1, and NL2 | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| CSA-G40.21 | 46WT ^{c,d} | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| CSA-G40.21 | 50WT ^{c,d} | 3/16 to 2.50 | 25 | 20 | 20 | 15 |
| ASTM A537 ^e | Class 2 | 3/16 to 2.00 ^h | 30 | 25 | 25 | 20 |
| ASTM A541 ^f | Class 2 (Grades A and B) | 3/16 to 2.00 ^h | 30 | 25 | 25 | 20 |

^a See R 2.2.3.

^b For design metal temperatures of -40 °F and lower, the plate impact values shall be raised 5 F-B.

^c The frequencies of testing for mechanical and chemical properties shall be at least equal to those of ASTM A20.

^d See 4.2.3 for a complete description of this material.

^e The steel shall be fully killed and made with fine-grain practice.

^f See Section 4.2.6.1.

^g For the materials associated with this footnote, thicknesses greater than 2.00 inches up to 2.50 inches are permitted if both the plate and weld impact values are raised by 10 F-B. This is in addition to any increase due to footnote b.

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