

# Chapter 2 Part D: Engine removal and overhaul procedures

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## Degrees of difficulty

Easy, suitable for novice with little experience



Fairly easy, suitable for beginner with some experience



Fairly difficult, suitable for competent DIY mechanic



Difficult, suitable for experienced DIY mechanic



Very difficult, suitable for expert DIY or professional



## Specifications

**Note:** At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

### Cylinder head

Maximum gasket face distortion . . . . .	0.05 mm
Cylinder head height:	
XV, XW and XY series engines . . . . .	Not available
XU series engines . . . . .	141.0 ± 0.05 mm
TU series engines . . . . .	111.2 ± 0.05 mm

### Valves

#### Valve head diameter:

<b>Inlet:</b>	
XV8 engines . . . . .	34.8 mm
XW7, XY7 and XY8 engines . . . . .	37.0 mm
XU5J engines . . . . .	40.0 mm
All other XU series engines . . . . .	41.6 mm
TU9 series engines . . . . .	34.8 mm
TU1 series engines . . . . .	36.8 mm
TU3, TU3A, TU3M and TU3S engines . . . . .	36.8 mm
TU3FM engines . . . . .	39.5 mm

#### Exhaust:

XV8 engines . . . . .	27.8 mm
XW7, XY7 and XY8 engines . . . . .	29.5 mm
XU5J engines:	
Early models . . . . .	32.0 mm
Later models . . . . .	32.95 mm
All other XU series engines . . . . .	34.5 mm
TU9 series engines . . . . .	27.9 mm
TU1 series engines . . . . .	29.4 mm
TU3, TU3A, TU3M and TU3S engines . . . . .	29.4 mm
TU3FM engines . . . . .	31.4 mm

#### Valve stem diameter:

<b>Inlet:</b>	
XV, XW and XY series engines . . . . .	6.0 mm
XU51 and XU5M series engines . . . . .	7.30 mm
All other XU series engines . . . . .	7.98 mm
TU series engines . . . . .	6.99 mm

# Procedures Of Engine Overhaul

**Joacim Rocklöv**



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