

# European standard

## French standard

**NF EN ISO 14175**  
June 2008

Classification index: **A 81-010**

ICS: **25.160.20; 71.100.20**

Welding consumables

## Gases and gas mixtures for fusion welding and allied processes

F : Produits consommables pour le soudage — Gaz et mélanges gazeux pour le soudage par fusion et les techniques connexes

D : Schweißzusätze — Gase und Mischgase für das Lichtbogenschweißen und verwandte Prozesse

### *French standard approved*

by decision of the Director General of AFNOR on May 21, 2008 taking effect on June 21, 2008.

Replaces the approved standard NF EN 439 dated November 1994.

### *Correspondence*

The European standard EN ISO 14175:2008 has the status of French standard and reproduces in full the international standard ISO 14175:2008.

### *Analysis*

The purpose of this document is to classify and designate shielding, backing, process, and assist gases in accordance with their chemical properties and metallurgical behaviour.

### *Descriptors*

**Technical International Thesaurus:** welding, arc welding, fusion welding, gas shielded welding, gases, gas mixtures, argon, helium, carbon dioxide, oxygen, nitrogen, hydrogen, classifications, designation, purity, dew point, tests, marking.

### *Modifications*

With respect to the document replaced, the main modifications reside in:

- the addition of terms and definitions (article 3), of the method for rounding numbers (paragraph 4.2), tests (article 8) and counter-tests (article 9);
- the addition of new letters O and Z in the main classification group;
- the removal of specifications relating to the physical states of deliveries.

### *Corrections*

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**Robert R. Redfield**



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