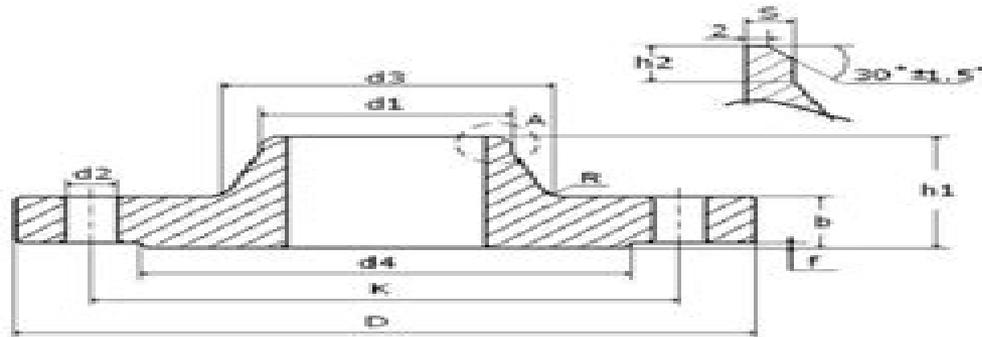


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Pipe		Flange				Neck				Raised face		Screws			Weight of a flange
DN	d1	D	b	k	h1	d3	s	r	h2	d4	f	No.holes	Thread	d2	Kg
15	21,3	95	16	65	38	32	2,00	4	6	45	2	4	M12	14	0,768
20	26,9	105	18	75	40	40	2,30	4	6	58	2	4	M12	14	1,090
25	33,7	115	18	85	40	46	2,60	4	6	68	2	4	M12	14	1,300
32	42,4	140	18	100	42	56	2,60	6	6	78	2	4	M16	18	1,910
40	48,3	150	18	110	45	64	2,60	6	7	88	3	4	M16	18	2,150
50	60,3	165	18	125	45	74	2,9	6	8	102	3	4	M16	18	2,530
65	76,1	185	18	145	45	92	2,9	6	10	122	3	4	M16	18	3,120
65	76,1	185	18	145	45	92	2,9	6	10	122	3	8	M16	18	3,030
80	88,9	200	20	160	50	105	3,2	6	10	138	3	8	M16	18	3,920
100	114,3	220	20	180	52	131	3,6	8	12	158	3	8	M16	18	4,620
125	139,7	250	22	210	55	156	4,0	8	12	188	3	8	M16	18	6,300
150	168,3	285	22	240	55	184	4,5	10	12	212	3	8	M20	22	7,810
200	219,1	340	24	295	62	235	6,30	10	16	268	3	12	M20	22	11,500
250	273,0	405	26	355	70	292	6,30	12	16	320	3	12	M24	26	16,700
300	323,9	460	28	410	78	344	7,10	12	16	378	4	12	M24	26	22,100
350	355,6	520	30	470	82	390	8,00	12	16	438	4	16	M24	26	32,800
400	406,4	580	32	525	85	445	8,00	12	16	490	4	16	M27	30	41,100
450	457,0	640	34	585	83	490	8,00	12	16	550	4	20	M27	30	48,500
500	508	715,0	36	650	84	548	8,0	12	16	610	4	20	M30	33	63,400
600	610	840,0	40	770	88	670	10,0	12	18	725	5	20	M33	36	96,000

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**American Standards Association.
Sectional Committee on the
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and Flanged Fittings American Standards Association. Sectional Committee on Standardization of Pipe Flanges and Fittings, B. 16, American Society of Mechanical Engineers, Heating, Piping, and Air Conditioning Contractors National Association (U.S.), Manufacturers Standardization Society of the Valve and Fittings Industry, 1953 *American Standard Steel Pipe Flanges and Flanged Fittings* American Standards Association. Sectional Committee on the Standardization of Pipe Flanges and Flanged Fittings, B16, 1961 Pipe Flanges and Flanged Fittings American Society of Mechanical Engineers, 1988 **Specification for Carbon Steel Pipe Flanges (Over 24 Inches Nominal Size) for the Petroleum Industry** British Standards Institute Staff, 1960-12-30 Flanges Flanged fittings Pipe fittings Unalloyed steels Steels Petroleum technology Flange facings Bolting Gaskets Forgings Marking Design Dimensions

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