

Chapter 2 Part D: Engine removal and overhaul procedures

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Degrees of difficulty

Easy, suitable for
novice with little
experience



Fairly easy, suitable
for beginner with
some experience



Fairly difficult,
suitable for competent
DIY mechanic



Difficult, suitable for
experienced DIY
mechanic



Very difficult,
suitable for expert DIY
or professional



Specifications

Note: At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

Cylinder head

| | |
|--|-----------------|
| Maximum gasket face distortion | 0.05 mm |
| Cylinder head height: | |
| XV, XW and XY series engines | Not available |
| XU series engines | 141.0 ± 0.05 mm |
| TU series engines | 111.2 ± 0.05 mm |

Valves

Valve head diameter:

| | |
|--|---------|
| Inlet: | |
| XV8 engines | 34.8 mm |
| XW7, XY7 and XY8 engines | 37.0 mm |
| XU5J engines | 40.0 mm |
| All other XU series engines | 41.6 mm |
| TU9 series engines | 34.8 mm |
| TU1 series engines | 36.8 mm |
| TU3, TU3A, TU3M and TU3S engines | 36.8 mm |
| TU3FM engines | 39.5 mm |

Exhaust:

| | |
|--|----------|
| XV8 engines | 27.8 mm |
| XW7, XY7 and XY8 engines | 29.5 mm |
| XU5J engines: | |
| Early models | 32.0 mm |
| Later models | 32.95 mm |
| All other XU series engines | 34.5 mm |
| TU9 series engines | 27.9 mm |
| TU1 series engines | 29.4 mm |
| TU3, TU3A, TU3M and TU3S engines | 29.4 mm |
| TU3FM engines | 31.4 mm |

Valve stem diameter:

| | |
|--|---------|
| Inlet: | |
| XV, XW and XY series engines | 6.0 mm |
| XU51 and XU5M series engines | 7.30 mm |
| All other XU series engines | 7.98 mm |
| TU series engines | 6.99 mm |

Procedures Of Engine Overhaul

M Tight



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Cyclopedia of American Practice ,1956 **Modern Aviation Engines** Victor Wilfred Pagé,1929 **Locomotive**
Cyclopedia of American Practice, 1950-52 ,1950 **The SAE Journal** ,1929 Vols 30 54 1932 46 issued in 2 separately
paged sections General editorial section and a Transactions section Beginning in 1947 the Transactions section is continued
as SAE quarterly transactions **Chilton's Repair Manual** ,1992 *Docket No. 117638* ,2014 *Matthews V. Chicago*
Transit Authority ,2014 **Motor Freight** ,1929 **General Motors N-cars Automotive Repair Manual** Richard
Lindwall,John Harold Haynes,1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill *Airway Age* Fred F.
Marshall,1929 **Federal Register** ,1961 **Chilton's Repair Manual** Richard J. Rivele,1991 *Chilton's Repair &*
Tune-up Guide, Chevy S-10, GMC S-15 Pick-ups, 1982-85 Chilton Book Company,1985 **Chilton's Repair & Tune-up**
Guide, Omni, Horizon, Rampage, 1978-84 ,1984 Chilton's General Motors Bonneville/LeSabre/Eighty-eight 1988-93
Repair Manual ,1993 Covers all U S and Canadian models of Pontiac Bonneville Oldsmobile Eighty Eight and Buick LeSabre
wiring and vacuum diagrams Cover Chilton's Repair & Tune-up Guide, Datsun 200SX, 510, 610, 710, 810, Nissan
Maxima, 1973-84 ,1984 *Modern Diesel Technology* Robert N. Brady,1996 Through a carefully maintained building block
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