

Does symbol appear on the display?

Symbol  is illuminated in red on the display for 2 min. After 2 min the symbol goes into flashing mode.

- Set 2 min alarm timeout (see 10)
- Remove the battery from the controller board. Do not recharge until the red indicator and white LED indicator indicate battery status.
- Check the connected alarm on demand of security, if available with environmental conditions.

Do you need to test the keypad?

Issue: Press a button more than 10 sec? Controller indicates a button lock. Press to unlock. The unit system normally about the button, and normal button display, accessible with the button on screen.

Receiver L100's indication

LED status	L100 status
Power indicator	The unit is powered on. Red indicator lights up and stays lit until L100 is on.
Learning mode	The unit is powered on. Red indicator lights up and stays lit until L100 is on.
Temperature sensing mode	L100 is learning temperature. The green LED will flash for 10 minutes.
Signal ON and temperature change	The green LED is lit on and if the temperature is changed, the green LED flashes for one hour. Change back to red green sign.
If the system control fails	L100 led is always on. Red, and after 10 minutes, the red LED will start to flash. L100 signal is received. And starts to be green. LED state.

Do you need to change the parameters?

Issue: Need to change control parameters, control system.

- Press  to enter the parameter to be changed.
- Release the unit controls. When a demand of the L100 is required.
- Press  to return to the parameter list mode in the keypad.
- Press  to enter the parameter.
- Press  to change the value.
- Press  to confirm the entered value.
- Press  to exit the parameter setting. A demand of the keypad is required.

LED regulation

- LED (L100)
- Security response (LED light)
- Normal status (LED response) (LED light)

Remove indicator LED. Remove battery unit required. Use L100 LED 2 in a row, connect with L100. (Indicator). The alarm area for indication of controller status. (Signal status) (LED light) (LED light).

Parameter list

Parameter No.	Description	Setting range (default)
P01	Temperature	11 (20) (unit: 0.1°C)
P02	Temperature hysteresis	11 (10) (unit: 0.1°C)
P03	Temperature hysteresis delay	11 (10) (unit: 0.1 min)
P04	Temperature control resolution	11 (1) (unit: 0.1°C)
P05	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P06	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P07	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P08	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P09	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P10	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P11	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P12	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P13	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P14	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P15	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P16	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P17	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P18	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P19	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P20	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P21	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P22	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P23	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P24	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P25	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P26	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P27	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P28	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P29	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P30	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P31	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P32	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P33	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P34	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P35	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P36	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P37	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P38	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P39	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P40	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P41	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P42	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P43	Temperature control resolution delay	11 (10) (unit: 0.1 min)
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P45	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P46	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P47	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P48	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P49	Temperature control resolution delay	11 (10) (unit: 0.1 min)
P50	Temperature control resolution delay	11 (10) (unit: 0.1 min)

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Operating Instructions

RDE 100, RDE 100F

RDE 100, RDE 100F consists of a receiver (RDE 100, RDE 100F) and a L100 (RDE 100F) receiver. These units allow you to set the thermostat temperature of the time you want. There are several operating systems available that can be set to your specific needs.



1. Home

-  Indicates that receiver need to be replaced.
-  Fixed temperature (heating) is active.
-  Auto mode mode.
-  View current mode time value.
-  Control mode.
-  Economy mode.
-  Energy.
-  Energy consumption.
-  Forwardly display setting.
-  Day and time setting.
-  Heating mode setting.

2. Change operating mode

- 1 On

3. Indicate the set point (minimum and) setting value (L100)

4. Indicate the current consumption and temperature (L100)

Do you need to adjust the time and day?

- | | |
|------|--|
| set | Forwardly display |
| on | • Press  and select  . |
| on | • Press  and the time for the setting. |
| on | • Press  to activate the day. |
| mode | • Press  to confirm. |
| mode | • The working status: press  to select the desired day. |
| mode | • Press  to confirm the value. |
| mode | • Press  and a white background to exit automatically. |

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inconel 625 was designed as a solid solution strengthened material with no significant microstructure this holds true at low and high temperatures but there is a region 923 to 1148 k where precipitates form that are detrimental to the creep properties and thus the strength of the alloy under any creep conditions high temperature with an applied stress m23c6 type carbides form at the grain boundaries when tested at 973 k γ precipitates begin forming these γ pha

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