

# QMS ISO 9001 Document Control Plan Template – Example

## QMS ISO 9001 Document Control Plan

Company Name		Date
Prepared by	Reviewed by	Approved by

### 1. Purpose

This section defines the purpose of the Document Control Plan, which is to establish a procedure for the management, control, and revision of all documents relevant to the Quality Management System (QMS) to ensure that they remain current, approved, and properly maintained. The purpose is also to comply with ISO 9001 requirements for document control.

Text

### 2. Scope

This section outlines the types of documents covered by the Document Control Plan, including policies, procedures, work instructions, forms, manuals, and external documents relevant to the QMS. The scope defines which departments or processes are subject to document control and the applicability of the control system across the organization.

Text

### 3. Definitions

- Document:** Any written, electronic, or digital information used within the QMS.
- Revision:** A formal change made to an existing document.
- Obsolete Document:** A document that is no longer valid for use and has been replaced or archived.
- Document Owner:** The individual responsible for ensuring that a document is up-to-date, accurate, and compliant.

### 4. Responsibilities

Defines the key roles in the document control process:

- Document Owner:** Responsible for drafting, revising, and maintaining the document.
- Document Controller:** Ensures that documents are properly stored, distributed, and updated.
- Approving Authority:** The individual(s) responsible for approving the document before it is released for use.
- Users:** Personnel who must follow the procedures defined in controlled documents.

### 5. Document Control Procedure

#### 5.1 Document Creation and Identification

All documents must be clearly identified with a unique document number, title, version number, issue date, and department or function to which they pertain. Each new document or form must follow a structured naming convention for traceability and control.

#### 5.2 Document Review and Revision

Prior to approval, all documents must undergo a thorough review process. This includes verifying the accuracy, completeness, and relevance of the content, ensuring compliance with applicable standards or regulatory requirements. The document should also be revised periodically to remain current.

#### 5.3 Document Approval

Documents must be formally approved by the relevant authority before being released for use. Each approval must be documented with the name of the approver(s), date of approval, and signature (digital or handwritten). No document may be issued without the approval.

#### 5.4 Document Distribution

Once approved, documents must be distributed to relevant personnel. Distribution methods may include electronic dissemination (e.g., through a document management system) or physical copies. The distribution list must be maintained, ensuring only the latest version of the document is in use.

#### 5.5 Document Revision

Whenever a change is made to a document, a new revision number is assigned. The revision history should clearly state the reason for the revision, date of the change, and the approving authority. All superseded versions must be archived to avoid confusion.

#### 5.6 Document Storage and Accessibility

All controlled documents must be securely stored, whether in a digital or physical format. The document control system must ensure that documents are easily accessible to authorized personnel and protected from damage, loss, or unauthorized changes. Secure backup procedures should be in place for electronic documents.

#### 5.7 Document Retention and Archiving

There must be a defined retention period for each document type based on its relevance, regulatory requirements, or company policy. After this period, documents are archived or disposed of securely. Archived documents must remain accessible for auditing or reference purposes.

#### 5.8 Obsolete Documents

Obsolete or superseded documents must be clearly marked and removed from active use to prevent accidental use. They should be archived or disposed of in accordance with the retention policy. Obsolete documents may only be accessed for historical purposes or audits.

### 6. Document Control Register

#### 6.1 Register Content

The Document Control Register is a log that tracks all controlled documents, including document number, title, revision number, date of issue, owner, next review date, and status (active or obsolete). It provides a centralized, up-to-date overview of all documents under control.

#### 4.2 Review Schedule

Each document must have a scheduled review date to ensure its continued relevance and accuracy. The schedule should be listed on the digital, web-enabled or e-printed version before the version date issue.

#### 4.3 Revision Status

The revision status of each document (Open, Closed, or Under Review) is tracked in the document control register. This provides transparency on the current state of document updates and engineering history.

### 7. Security and Access Control

#### 7.1 Access Control

Documents should be accessible only to authorized personnel. This section defines security measures, such as password-protected files, restricted access to sensitive documents, and controlled physical storage for paper documents.

#### 7.2 Document Integrity

To prevent unauthorized changes, documents must be protected using digital signatures, hashcodes, or other controls in a document management system. This section also outlines measures to detect accidental deletion or modification.

### 8. Training and Awareness

Personnel must be trained on the importance of document control and their role in the system. This section outlines the training requirements for document users, owners, and controllers. Training records must be maintained as part of the QMS.

Text

### 9. Auditing and Compliance

Regular internal audits should be conducted to verify that document control procedures are being followed. The audit scope includes audit planning, audit execution, audit risks, and corrective actions required upon non-compliance, and closure.

Text

### 10. References

Include references to relevant ISO 9001 clauses, company policies, or other documents that are applicable to the document control process. This may include alignment with the project plan and any common standards or regulations.

Text

### 11. Appendices

Appendices may include sample forms, such as:

- Document Review Form, used to record the review and approval process.
- Revision History Form, provided as a detailed log of all revisions made to a document.
- Document Control Register, used for dissemination of the document control process.

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**Yan Bai**



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