

19. STRUCTURED TEXT PROGRAMMING

Topics:

- Basic language structure and syntax
- Variables, constants, arrays
- Program flow constructs and structures
- Function bases
- Program Examples

Objectives:

- To be able to write functions for Structured Text programs
- To understand the parallels between ladder logic and Structured Text
- To understand differences between Allen Bradley and the standard.

19.1 INTRODUCTION

If you know how to program in any high-level language, such as Basic or C, you will be comfortable with Structured Text (ST) programming. ST programming is part of the IEC 61131 standard. An example program is shown in Figure 201. The program is called main and is defined between the statements PROGRAM and END_PROGRAM. Every program begins with statements that define the variables; in this case the variable *i* is defined to be an integer. The program follows the variable declaration. This program counts down from 10 to 0 with a loop. When the example program starts the value of loop counter *i* will be set to zero. The RSPC_OT and ENDR_RSPC_OT statements define the loop. The CNTD statement defines when the loop ends and *is* loop is present to determine the value of *i* for each loop.

```
PROGRAM main
VAR
  i : INT;
END_VAR
i := 10;
REPEAT
  i := i - 1;
  ENDR_RSPC_OT := (i);
END_REPEAT;
END_PROGRAM
```

Note: Allen Bradley does not implement the standard so that the program can be written with text only. When programming in RLL logic, only the variable definitions in the left would be entered. The variable *i* would be defined as *is* loop, and the program would be defined as a task.

Figure 201 A Structured Text Example Program

The important difference between ST and traditional programming languages is the nature of

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David Baud



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Enjoying the Melody of Term: An Psychological Symphony within **19 Structured Text Programming Infopl**

In a global taken by displays and the ceaseless chatter of fast communication, the melodic splendor and mental symphony produced by the prepared term often fade into the background, eclipsed by the constant noise and interruptions that permeate our lives. Nevertheless, nestled within the pages of **19 Structured Text Programming Infopl** a stunning literary prize brimming with natural thoughts, lies an immersive symphony waiting to be embraced. Constructed by an elegant musician of language, that fascinating masterpiece conducts readers on an emotional trip, well unraveling the hidden melodies and profound affect resonating within each cautiously crafted phrase. Within the depths of the touching review, we will discover the book is key harmonies, analyze its enthralling publishing design, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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