Table 2 — Dimensions, mass per unit length and permissible deviations

Nominal bar diameter [a] d mm	Nominal cross-sectional area [b] A_n mm²	Mass per unit length	
		Requirement [c] kg/m	Permissible deviation [d] %
6	28,3	0,222	±8
8	50,3	0,395	±8
10	78,5	0,617	±6
12	113	0,888	±6
14	154	1,21	±5
16	201	1,58	±5
20	314	2,47	±5
25	491	3,85	±4
28	616	4,84	±4
32	804	6,31	±4
40	1 257	9,86	±4
50	1 964	15,42	±4

[a] Diameters larger than 50 mm should be agreed between the manufacturer and purchaser. The permissible deviation on such bars shall be ± 4 %.

[b] $A_n = 0,785 \; 4 \cdot d^2$

[c] Mass per unit length = $7,85 \times 10^{-3} \cdot A_n$

[d] Permissible deviation refers to a single bar.

The delivery length is subject to agreement between the manufacturer and purchaser.

NOTE   Common delivery lengths of straight bars are 6 m, 9 m, 12 m and 18 m.

Unless otherwise agreed, the permissible deviation on delivery lengths from rolling mill shall be $^{+100}_{0}$ mm .

6   Requirements for ribs

Ribbed bars shall have transverse ribs. Longitudinal ribs may be present or not.

There shall be at least two rows of transverse ribs equally distributed around the perimeter of the bar. The transverse ribs within each row shall be distributed uniformly over the entire length of the bar, except in the area of marking.

Ribs shall conform to the requirements in Table 3.

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John V. Sharp,John Wintle

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