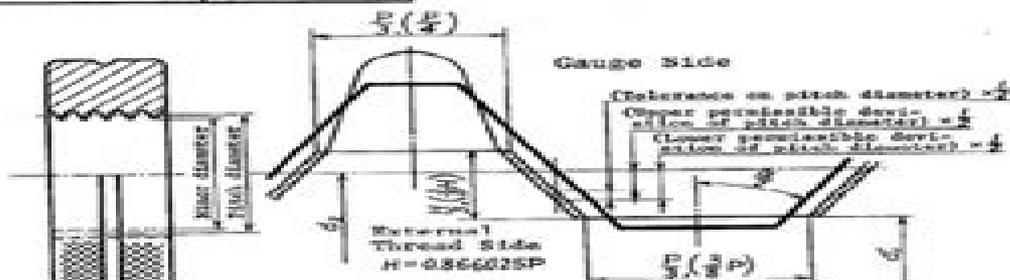**Appendix Table 5.   Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R)**

(Metric Coarse Screw Thread)

Symbol of gauge		
For tolerance class 1 screw thread	I R	I
For tolerance class 2 screw thread	I R	II
For tolerance class 3 screw thread	I R	III

Gauge Side

External Thread Side
$H = 0.866025P$

(The thick continuous line shows the basic profile of metric screw thread.)

Unit: μm

Nominal designation of screw thread in (is imperial)	Pitch P (mm)	Basic Dimensions d_2 (mm)	Pitch diameter									Pitch tolerance		Standard value of minor diameter of gauge d_1 (mm)		
			For tolerance class 1 screw thread			For tolerance class 2 screw thread			For tolerance class 3 screw thread					Tolerance class 1 screw thread	Tolerance class 2 screw thread	Tolerance class 3 screw thread
M 1	0.25	0.838	41	35	6	66	60	6	—	—	—	6	78	0.73	0.72	—
M 1.1*	0.25	0.938	40	35	6	65	53	6	—	—	—	6	78	0.85	0.83	—
M 1.2	0.25	1.038	41	35	6	66	60	6	—	—	—	6	78	0.93	0.92	—
M 1.4	0.3	1.205	41	35	6	78	70	6	—	—	—	6	65	1.08	1.06	—
M 1.6*	0.35	1.373	46	40	6	90	82	6	—	—	—	6	57	1.26	1.22	—
M 1.7	0.35	1.473	—	—	—	66	80	6	—	—	—	6	57	—	1.31	—
M 1.8*	0.35	1.573	46	40	6	90	82	6	—	—	—	6	57	1.45	1.42	—
M 2	0.4	1.740	46	40	6	86	80	6	—	—	—	6	51	1.59	1.55	—
M 2.2*	0.45	1.908	51	45	6	99	91	6	—	—	—	6	45	1.77	1.72	—
M 2.3	0.4	2.040	—	—	—	86	80	6	—	—	—	6	51	—	1.85	—
M 2.5*	0.45	2.208	51	45	6	99	91	6	—	—	—	6	45	2.07	2.02	—
M 2.6	0.45	2.308	—	—	—	98	90	6	—	—	—	6	45	—	2.10	—
M3×0.5*	0.5	2.675	54	48	6	103	95	6	—	—	—	6	62	2.52	2.47	—
M 3.5	0.6	3.110	56	50	6	108	100	6	—	—	—	6	36	2.89	2.84	—
M4×0.7*	0.7	3.545	62	56	6	119	113	6	—	—	—	6	32	3.34	3.28	—
M 4.5	0.75	4.013	66	60	6	126	120	6	—	—	—	6	30	3.74	3.68	—
M5×0.8*	0.8	4.480	66	60	6	127	119	6	186	174	12	6	29	4.25	4.19	4.14
M 6	1	5.350	76	70	6	138	130	6	182	170	12	6	24	4.90	4.93	4.89
M 7	1	6.350	76	70	6	138	130	6	182	170	12	6	24	5.90	5.93	5.89
M 8	1.25	7.188	80	80	6	158	150	6	202	190	12	6	20	6.72	6.68	6.64

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