PLC

LCFL_MonBinDrv (FB)

enable	valid
forwardFeedback	busy
forwardFeedbackQuality	error
reverseFeedback	status
reverseFeedbackQuality	diagnostics
stop	controlStop
forward	controlForward
reverse	controlReverse
reset	stateOfflineActive
stateChannel	stateOperatorActive
stateOffline	stateAutomaticActive
stateOperator	lockActive
stateAutomatic	stopActive
trip	forwardActive
permit	reverseActive
interlock	safePosActive
protect	monitorStaticErr
	monitorDynamicErr
configuration	

HMI

MonBinDrv1500

Process signal

Controls

Status
- ✓ WQC
- ✓ Error •••
- ❗ Trip
- ✕ Safe position •••

Conditions
- Permit
- Interlock
- Protect

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