

7.0 Chemical Treatment

7.1 OVERVIEW

This section deals with specific chemical treatments. Type, purpose, and application are all discussed. The treatments are divided along the lines of preboiler and condensate systems, and the boiler itself. The preboiler system is usually treated with pH adjustment chemicals, amines, and oxygen control chemicals, called scavengers. The condensate system is treated with pH adjustment and corrosion control chemicals, volatile amines and filming amines. The boiler is treated with chemicals to control deposition of salts and corrosion products, buffering of pH, and dispersants.

The main objective in every case is to permit the safe and efficient operation of the boiler and steam handling system. Corrosion control aids in boiler cleanliness and prevention of equipment failures. Deposit control aids in the maintenance of good heat transfer, which translates into better efficiency and prevention of tube failures. In the condensate system, corrosion and deposit control are essential for recovery of condensate for re-use.

In discussing chemical treatment in boiler systems, the following terminology will be used:

- **Pretreatment or external treatment:** Chemical and physical treatment of makeup water to prepare a consistent, satisfactory quality boiler feedwater.
- **Internal treatment:** Chemical treatment of the boiler water to control mineral scaling, corrosion and general deposition in the boiler drums and boiler tubes.
- **Condensate treatment:** Chemical treatment of steam condensate, applied either in the steam lines or in the boiler, to control carbonic acid and dissolved oxygen corrosion in the condensate lines.

As a general rule, the higher the boiler pressure, the higher the quality of feedwater required. Therefore, the higher the pressure, the more chemical treatment is concentrated outside the boiler in water preparation (chapter 2), and the less internal boiler water treatment and condensate treatment is required.

Boilers are often classified by operating (throttle) pressure. These groupings are arbitrary, and there is much overlapping between groups, but for purposes of discussing chemical treatment the following groupings are convenient:

- **Low pressure steaming boilers,** operating below about 300 psig, that use untreated, or at best zeolite softened feedwater to make steam primarily for HVAC and humidification use. Feedwater may or may not be mechanically deaerated. These boilers require substantial internal treatment to maintain clean surfaces and prevent corrosion. Systems are simple, and precise control of chemical dosages and boiler operations is generally not required.

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AWT Technical Reference and Training Manual Association of Water Technologies,2002-01-01 *Flotation Technology* Lawrence K. Wang,Nazih K. Shammam,William A. Selke,Donald B. Aulenbach,2010-06-14 The past 30 years have seen the emergence of a growing desire worldwide that positive actions be taken to restore and protect the environment from the degrading effects of all forms of pollution air water soil and noise Since pollution is a direct or indirect consequence of waste the seemingly idealistic demand for zero discharge can be construed as an unrealistic demand for zero waste However as long as waste continues to exist we can only attempt to abate the subsequent pollution by converting it to a less noxious form Three major questions usually arise when a particular type of pollution has been identified 1 How serious is the pollution 2 Is the technology to abate it available and 3 Do the costs of abatement justify the degree of abatement achieved This book is one of the volumes of the Handbook of Environmental Engineering series The principal intention of this series is to help readers formulate answers to the last two questions above The traditional approach of applying tried and true solutions to specific pollution problems has been a major contributing factor to the success of environmental engineering and has accounted in large measure for the establishment of a methodology of pollution control However the realization of the ever increasing complexity and interrelated nature of current environmental problems renders it imperative that intelligent planning of pollution abatement systems be undertaken

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Manual of Individual Water Supply Systems United States. Public Health Service. Division of Environmental Engineering and Food Protection,1963

Handbook of Water and Wastewater Treatment Plant Operations Frank R. Spellman,2003-06-24 Water and wastewater treatment plant operators must have a breadth of knowledge that encompasses more than scientific theory They need to be generalists with knowledge bridging several scientific academic and engineering disciplines Unfortunately until now many of the existing texts in the field were too limited in scope and narrow in focus

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Corrosion Prevention and Control in Water Treatment and Supply Systems J.E. Singley,1985-12-31 A guide to preventing and monitoring corrosion within municipal water systems Includes case histories and reviews of monitoring detection prevention and control techniques Contract Record ,1929

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Table of Contents Association Of Water Technologies Technical Manual

1. Understanding the eBook Association Of Water Technologies Technical Manual
 - The Rise of Digital Reading Association Of Water Technologies Technical Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Association Of Water Technologies Technical Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Association Of Water Technologies Technical Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Association Of Water Technologies Technical Manual
 - Personalized Recommendations
 - Association Of Water Technologies Technical Manual User Reviews and Ratings
 - Association Of Water Technologies Technical Manual and Bestseller Lists
5. Accessing Association Of Water Technologies Technical Manual Free and Paid eBooks
 - Association Of Water Technologies Technical Manual Public Domain eBooks
 - Association Of Water Technologies Technical Manual eBook Subscription Services
 - Association Of Water Technologies Technical Manual Budget-Friendly Options

6. Navigating Association Of Water Technologies Technical Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Association Of Water Technologies Technical Manual Compatibility with Devices
 - Association Of Water Technologies Technical Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Association Of Water Technologies Technical Manual
 - Highlighting and Note-Taking Association Of Water Technologies Technical Manual
 - Interactive Elements Association Of Water Technologies Technical Manual
8. Staying Engaged with Association Of Water Technologies Technical Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Association Of Water Technologies Technical Manual
9. Balancing eBooks and Physical Books Association Of Water Technologies Technical Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Association Of Water Technologies Technical Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Association Of Water Technologies Technical Manual
 - Setting Reading Goals Association Of Water Technologies Technical Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Association Of Water Technologies Technical Manual
 - Fact-Checking eBook Content of Association Of Water Technologies Technical Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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