

## CHAPTER 3

### MATERIALS AND METHODS

#### 3.1 INTRODUCTION

This Chapter is concerned with material and methods used in the study. For assessment of different yarn and fabric characteristics, mostly standard methods were used.

#### 3.2 MATERIALS

Microfibres of viscose, modal, lyocell, and blends of these fibres with cotton were used. Details of fibre properties are given in Table 3.1.

**Table 3.1 Details of materials used**

Type of fiber	Fibre fineness (dtex)	Length (mm)	Tenacity (cN/tex)	Elongation (%)
Micromodal	1.0	34	33	15
Normal modal	1.3	34	35	13
Microlyocell	0.9	34	35	14
Micro viscose	0.9	38	22	21
Normal viscose	1.3	38	25	20
Micro polyester	0.9	38	54	19
Normal polyester	1.3	38	61	14
Cotton	3.9	29	22	7
Micro polyester filament	83/136	-	40	32
Normal nylon filament	85/68	-	38	40
Lyca filament	83/34	-	10	600

#### 3.3 METHODS

Microfibres were processed in semi-high production and high-production cards for optimization of process parameters, and yarn samples were produced in ring, compact and rotor spinning systems to study the

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