

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



P X Y Z ZI

X **+0.0123456789**

Y **+0.0123456789**

Z **Home?**

A **- None -**

B **- None -**

Coord Sys: 654

Abs Rel DTG

Feed Rate: 300mm / Min

Jog Rate: 1500mm / Min

Rapid Rate: 800mm / Min

Jog Increment: 10mm

X- X+ Y- Y+ Z- Z+ A- A+ B- B+

Tool: Endmill - 5mm - 4 Flute

Spindle: 20,000 RPM 100%

Spindle

Misc Flood Acc2 Acc3

Acc4 Acc5 Acc6 Acc7

Navigation buttons: Home, Previous, Stop, Play, Next

Cnc Router Software For Arduino

Michal Rosen-Zvi



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Enjoying the Track of Expression: An Emotional Symphony within **Cnc Router Software For Arduino**

In a global used by monitors and the ceaseless chatter of quick communication, the melodic elegance and mental symphony developed by the prepared word frequently disappear into the backdrop, eclipsed by the constant sound and interruptions that permeate our lives. But, located within the pages of **Cnc Router Software For Arduino** an enchanting literary treasure full of fresh thoughts, lies an immersive symphony waiting to be embraced. Constructed by an elegant composer of language, this interesting masterpiece conducts visitors on a mental trip, well unraveling the concealed songs and profound impact resonating within each carefully constructed phrase. Within the depths of the moving evaluation, we shall investigate the book is main harmonies, analyze their enthralling writing style, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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