

ISO Trapezoidal screw threads Tr



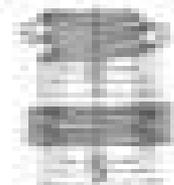
NOMINAL PITCH DIAMETER d_2 & D_2

$d_2/D_2 = d/D - P \cos \alpha$

$(P \cos \alpha = 0.5 P)$

EXTERNAL THREAD

- d = Major diameter
- d_2 = Pitch diameter
- d_3 = Minor diameter



INTERNAL THREAD

- D = Major diameter
- D_2 = Pitch diameter
- D_3 = Minor diameter



ISO 2802:2001 defines ISO metric trapezoidal screw threads - Basic profile and maximum/minimum profiles.
 ISO 2803:2001 defines ISO metric trapezoidal screw threads - Formulas.
 ISO 2804:2001 defines ISO metric trapezoidal screw threads - Basic dimensions.
 These standards contain much more information than given here.

Threads and pitch combinations

Pitch (mm)	Pitch diameter d_2 (mm)		Pitch diameter D_2 (mm)	Pitch diameter D_3 (mm)
	Major diameter d (mm)	Minor diameter d_3 (mm)		
0.5	1.0	0.75	1.0	0.75
0.75	1.5	1.125	1.5	1.125
1.0	2.0	1.5	2.0	1.5
1.5	3.0	2.25	3.0	2.25
2.0	4.0	3.0	4.0	3.0
2.5	5.0	3.75	5.0	3.75
3.0	6.0	4.5	6.0	4.5
4.0	8.0	6.0	8.0	6.0
5.0	10.0	7.5	10.0	7.5
6.0	12.0	9.0	12.0	9.0
8.0	16.0	12.0	16.0	12.0
10.0	20.0	15.0	20.0	15.0
12.0	24.0	18.0	24.0	18.0
15.0	30.0	22.5	30.0	22.5
20.0	40.0	30.0	40.0	30.0
25.0	50.0	37.5	50.0	37.5
30.0	60.0	45.0	60.0	45.0
40.0	80.0	60.0	80.0	60.0
50.0	100.0	75.0	100.0	75.0
60.0	120.0	90.0	120.0	90.0
80.0	160.0	120.0	160.0	120.0
100.0	200.0	150.0	200.0	150.0
120.0	240.0	180.0	240.0	180.0
150.0	300.0	225.0	300.0	225.0
200.0	400.0	300.0	400.0	300.0
250.0	500.0	375.0	500.0	375.0
300.0	600.0	450.0	600.0	450.0
400.0	800.0	600.0	800.0	600.0
500.0	1000.0	750.0	1000.0	750.0

Pitch (mm)	Pitch diameter D_2 (mm)		Pitch diameter d_2 (mm)	Pitch diameter D_3 (mm)
	Major diameter D (mm)	Minor diameter D_3 (mm)		
0.5	1.0	0.75	1.0	0.75
0.75	1.5	1.125	1.5	1.125
1.0	2.0	1.5	2.0	1.5
1.5	3.0	2.25	3.0	2.25
2.0	4.0	3.0	4.0	3.0
2.5	5.0	3.75	5.0	3.75
3.0	6.0	4.5	6.0	4.5
4.0	8.0	6.0	8.0	6.0
5.0	10.0	7.5	10.0	7.5
6.0	12.0	9.0	12.0	9.0
8.0	16.0	12.0	16.0	12.0
10.0	20.0	15.0	20.0	15.0
12.0	24.0	18.0	24.0	18.0
15.0	30.0	22.5	30.0	22.5
20.0	40.0	30.0	40.0	30.0
25.0	50.0	37.5	50.0	37.5
30.0	60.0	45.0	60.0	45.0
40.0	80.0	60.0	80.0	60.0
50.0	100.0	75.0	100.0	75.0
60.0	120.0	90.0	120.0	90.0
80.0	160.0	120.0	160.0	120.0
100.0	200.0	150.0	200.0	150.0
120.0	240.0	180.0	240.0	180.0
150.0	300.0	225.0	300.0	225.0
200.0	400.0	300.0	400.0	300.0
250.0	500.0	375.0	500.0	375.0
300.0	600.0	450.0	600.0	450.0
400.0	800.0	600.0	800.0	600.0
500.0	1000.0	750.0	1000.0	750.0

Threads with a pitch diameter tolerance zone that overlaps the tolerance zone of the mating thread are not permitted.
 A tolerance zone overlap is shown in the diagram.
 Threads with a tolerance zone overlap are not permitted.

Iso Trapezoidal Screw Threads Tr Fms

M Lipman



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