



# **C.A.F.E. Practices Verifier and Inspector Operations Manual**

**Starbucks Coffee Company**

**V5.0**

**English Version**

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**SCS**global  
SERVICES

# Starbucks Store Operations Manual

**R Sandford**

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Answer the following questions. a). What voiced consonant has the same place of articulation as [t] and the same manner of articulation as [f]? ...