
API 577 Exam Questions With Correct Answers @ 2024

How many welds does API 577 require to be radiographed? - Answer Zero. (The number of welds to RT is established by the primary code)

Arc Blow - Answer The deflection of an arc from its normal path because of magnetic forces

Arc Length - Answer The distance from the top of the welding electrode to the adjacent surface of the weld pool

Autogenous Weld (one without filler metal) - Answer A fusion made without filler metal

Backing - Answer A material or device placed against the backside of the joint, or at both sides of a weld in welding, to support and retain molten weld metal

Defect - Answer A discontinuity or discontinuities that by nature or accumulated effect render a part or product unable to meet minimum applicable acceptance standards or specifications. The term designated reject ability

Discontinuity - Answer An interruption of the typical structure of a material, such as a lack of homogeneity in its mechanical, metallurgical, or physical characteristics. A discontinuity is not necessarily a defect

Inclusion - Answer Entrapped foreign solid material, such as slag, flux, tungsten, or oxide

Undercut - Answer A groove melted into the base metal adjacent to the weld toe or weld root and left filled by weld metal

Corrective action of non-conformance - Answer Action is based on nature of non-conformance

Which welding process is most widely used - Answer SMAW

Describe the SMAW process - Answer Arc between covered electrode and weld pool. Heat of arc comes from tip of a consumable covered electrode. Shielding comes from decomposition of the electrode coating

Basic functions of the SMAW electrode coating - Answer 1. shielding gas
2. prevent excessive grain growth

Api 577 Exam Questions

Clifford Matthews



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(API 577) *Welding Inspection and Metallurgy Professional* SCOTT. ARMSTRONG, 2026-01-07 Prepare with confidence for the API 577 Welding Inspection and Metallurgy Professional certification exam using this comprehensive practice guide designed for inspectors engineers and welding professionals working in demanding industrial environments This book provides 500 high quality practice questions that closely reflect the structure difficulty and technical depth of the API 577 exam Each question is accompanied by clear detailed explanations that not only confirm the correct answer but also explain the underlying welding metallurgy and inspection principles tested on the exam Inside this exam practice guide you will find 500 carefully crafted practice questions covering welding inspection metallurgy and code based requirements In depth explanations for every answer to strengthen conceptual understanding Coverage of key topics such as weld discontinuities bend tests arc blow aluminum welding backing gas metallurgy heat affected zones PWHT cladding buttering brazing and material classifications Scenario based questions reflecting real inspection decisions in pipelines pressure vessels structural steel and petrochemical applications True false multiple choice and applied judgment questions aligned with API 577 expectations An answer key to support efficient review and progress tracking This practice guide is ideal for self study exam revision and professional skill reinforcement helping you identify knowledge gaps improve technical judgment and build confidence before sitting the API 577 exam Whether you are preparing for initial certification or refreshing your inspection knowledge this book provides a structured and realistic way to test your readiness Use this resource alongside codes standards and study references to maximize your chances of success and approach the API 577 exam with clarity and confidence

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