

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182.282 miles/s	= 299.79 M m/s

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.	
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.			
	0.30	0.0075		1.70	0.0425		4.70	0.1850		80	.80
	0.32	0.0087		1.75	0.0450		4.80	0.1875		79	.80
	0.35	0.0089		1.80	0.0475		4.90	0.1900		78	.80
	0.38	0.0095		1.85	0.0490		5.00	0.1925		77	.80
	0.40	0.0104		1.90	0.0498		5.10	0.1950		76	.80
	0.42	0.0104		1.95	0.0508		5.20	0.2000		75	.80
	0.45	0.0110		2.00	0.0508		5.30	0.2050		74	.80
	0.48	0.0118		2.05	0.0517		5.40	0.2097		73	.80
	0.50	0.0127		2.10	0.0526		5.50	0.2145		72	.80
	0.52	0.0131		2.15	0.0535		5.60	0.2192		71	.80
	0.55	0.0137		2.20	0.0544		5.70	0.2240		69	.80
	0.58	0.0143		2.25	0.0553		5.80	0.2288		67	.80
				2.30	0.0562		5.90	0.2335		64	.80
				2.35	0.0571		6.00	0.2383		62	.80
				2.40	0.0580		6.10	0.2431		61	.80

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.	
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.			
	6.70	0.2642		12.40	0.4881		22.00	0.7874		50	1.00
	7.00	0.2748		12.70	0.5000		22.50	0.7912		49	1.00
	7.50	0.2953		13.00	0.5079		23.00	0.7950		48	1.00
	8.00	0.3150		13.50	0.5208		23.50	0.7988		47	1.00
	8.50	0.3347		14.00	0.5337		24.00	0.8026		46	1.00
	9.00	0.3544		14.50	0.5466		24.50	0.8064		45	1.00
	9.50	0.3741		15.00	0.5595		25.00	0.8102		44	1.00
	10.00	0.3938		15.50	0.5724		25.50	0.8140		43	1.00
	10.50	0.4135		16.00	0.5853		26.00	0.8178		42	1.00
	11.00	0.4332		16.50	0.5982		26.50	0.8216		41	1.00
	11.50	0.4529		17.00	0.6111		27.00	0.8254		40	1.00
	12.00	0.4726		17.50	0.6240		27.50	0.8292		39	1.00

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