

			<p>Cross-functional teams are not without disadvantages. The team can take significantly longer to develop cohesion because members come from different experiences and backgrounds. Moreover, a team leader must take care managing team relationships carefully because there may be a high level of conflict in these teams due to not only rivalry, ego, and position conflict between the various parts of the organization represented by team members. For example, the employees in operations may be keen to purchase the latest piece of technology while the accountants on the team probably wish to minimize costs – conflicting interests need to be managed carefully.</p>
Democratic leadership style	22	<p>A leadership style where:</p> <ul style="list-style-type: none"> Participation is encouraged Two-way communication is used, which allows feedback from staff Employees are given information about the business to allow full staff involvement 	<p>A likely question that may be asked is to distinguish between the two leadership styles. No evaluation is required here, just clear definitions, examples and application to the staff will be enough for full marks.</p> <p>If this is the focus of the question, the IB, and I, require a 200 (or more) words response. The IB requires the response to be in the form of a paragraph. The I requires the response to be in the form of a paragraph. The I requires the response to be in the form of a paragraph.</p> <p>The IB requires the response to be in the form of a paragraph. The I requires the response to be in the form of a paragraph. The I requires the response to be in the form of a paragraph.</p>
Paternalistic leadership style	23	<p>A leadership approach that involves a dominant authority figure who makes a decision or makes a decision for the staff without consulting them.</p> <p>Paternalistic leadership style is a leadership style where the leader makes decisions for the staff without consulting them. This style is often used in organizations where the leader has a strong sense of responsibility for the staff and wants to protect them from harm. This style is often used in organizations where the leader has a strong sense of responsibility for the staff and wants to protect them from harm.</p>	<p>Paternalistic leadership style is a leadership style where the leader makes decisions for the staff without consulting them. This style is often used in organizations where the leader has a strong sense of responsibility for the staff and wants to protect them from harm. This style is often used in organizations where the leader has a strong sense of responsibility for the staff and wants to protect them from harm.</p> <p>Paternalistic leadership style is a leadership style where the leader makes decisions for the staff without consulting them. This style is often used in organizations where the leader has a strong sense of responsibility for the staff and wants to protect them from harm. This style is often used in organizations where the leader has a strong sense of responsibility for the staff and wants to protect them from harm.</p>

			<p>employees recognition for work done, advancement opportunities, gain the respect of others, and social needs for belonging and esteem. The IB requires the response to be in the form of a paragraph. The I requires the response to be in the form of a paragraph.</p>
Innovation	32	<p>The process of applying new ideas, concepts, methods, or products to create new value. Innovation is a process that involves the development of new ideas, concepts, methods, or products that offer important benefits.</p>	<p>Industry 4.0 is a term that refers to the current trend of automation and data exchange in manufacturing technologies. It includes cyber-physical systems, the internet of things, cloud computing and cognitive computing. Industry 4.0 is commonly referred to as the fourth industrial revolution.</p> <p>The changes that will be brought about by Industry 4.0 and connected manufacturing will be immensely disruptive to the industry. Create the necessary re-education of workforce, it means drastically increasing output. These exponential output improvements mean that the industry's competitiveness is about to explode.</p> <p>Based on sources which weigh a variety of input qualities, experts agree that manufacturing in developed countries such as the US and the UK is going to overtake China in manufacturing in the near future. This is largely due to the rise in connectivity. The Chinese</p>
Innovation	34	<p>New, marketable products such as the Apple iPad.</p>	
Process innovation	34	<p>New methods of manufacturing or service provision that offer important benefits.</p>	

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