

	A	B	C	
1				
2		Injection Molding Cycle Time Calculator		
3				
4		Heading	Value	
5		Material	PVC (soft)	
6		Thickness	6	
7		Total Amount of Shot Weight		
8		Injection Time		
9		Assumed Pressurized Holding Time		Input Value
10		Screw Driving Time		
11		Melting / Charging Time		
12		Cooling Time		
13		Total Operating Time		
14		Total Ejection, Drop, Robot Time		
15		Total Injection Molding Cycle Time		

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