

4 Set-Up

- Turn on the ignition.
- Verify that "1" is set on the gear display.
- Start engine.
- Remove engine stop/slowdown (ESS). This will allow the clutch to return to its rest off a clutch disengagement cycle and make sure the transmission will rest in 1st gear.

Note: If the engine stop/slowdown (ESS) function is not active, the clutch will not disengage. If the ESS function is not active, the clutch will not disengage. If the ESS function is not active, the clutch will not disengage. If the ESS function is not active, the clutch will not disengage.
- Select the gear display to set position, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the gear display is frozen.
- Press "ESC" button on the multi-controller (MCC) system will begin to start an update loop.
- Press an "ESC" once, collection gear display will display a "1" with the gear display and the gear display "Normal Function" mode is activated.
- Press an "ESC" button once, select one additional update (MCC) gear display will display a "1" with an arrow indicating "Normal Function" mode is activated.
- Press the "1" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "1" to "1" with down arrow indicating the clutch has been successfully completed.
- For off or correct any mode with the UltraShift system returns to normal operation.

- Turn on the ignition (Headlights on with Service Brakes)

Step 2

 - Using Service Brakes, select the "Advanced Product Function" button located on the dash panel.
 - Select UltraShift (ESC) from the product selection screen.

Note: The screen will only appear if the vehicle is equipped with the UltraShift system.

 - Select "Clutch Data Transfer" (Advanced Product Function) screen.
 - Scan the clutch data by selecting the "Scan About Info" to a "1" button.

Note: Use the truck VIN as the file name. The data file will be saved to the ServiceBrake USB in the Clutch Data subfolder of the UltraShift (ESC) folder.

 - Repeat steps above info by selecting the "Reset Clutch About" button.
 - Proceed to the new clutch by selecting the "Clutch Data" button.

Note: Return to vehicle mode, heading clutch may result in some initial clutch chatter, as the system is required to relearn clutch.

Step 3

 - Using Service Brakes, select "Advanced Product Function"
 - Select UltraShift transmission model (See 2) from menu tree in your system menu.
 - Select the "Clutch Transfer Utility" and select the function.
 - Read the "ESC" description and select "Next"
 - Enter the vehicle info and select "Next."
 - Select "VIN" from the dropdown "Data Source" field.
 - Enter an output file name and location using Screen Bottom or use default filename and location shown.

Note: If the default filename and location is used, the VIN data file will be saved to the ServiceBrake USB folder in the VIN subfolder of the Clutch folder.

 - Select the "Load Transfer" button to download data from transmission controller and then select "Next."
 - The output file can now be viewed, select "Next"
 - Select "Clutch Transfer Utility" to launch function.
 - Read the "ESC" description then select "Next."
 - Select the "Clear Clutch Data" button to clear data from transmission controller.
 - If successful proceed to next step. If unsuccessful call function and on-screen Contact Roadranger Call Center 1-800-822-4227 for help.
 - Select the "Collate Clutch" button to collate new clutch and then select "Next" when complete.

Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



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www.eaton.com

1 Measure

Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel fit check indicator with steps the following:

Flywheel Face Bore
 Measure the flywheel bore to ensure proper fitment. The flywheel bore must be within the following tolerances:
 1. Flywheel Bore: 1.0000 to 1.0005
 2. Flywheel Bore: 1.0000 to 1.0005
 3. Flywheel Bore: 1.0000 to 1.0005



Flywheel Housing I.D. Bore
 Measure the flywheel housing bore to ensure proper fitment. The flywheel housing bore must be within the following tolerances:
 1. Flywheel Housing I.D. Bore: 1.0000 to 1.0005
 2. Flywheel Housing I.D. Bore: 1.0000 to 1.0005



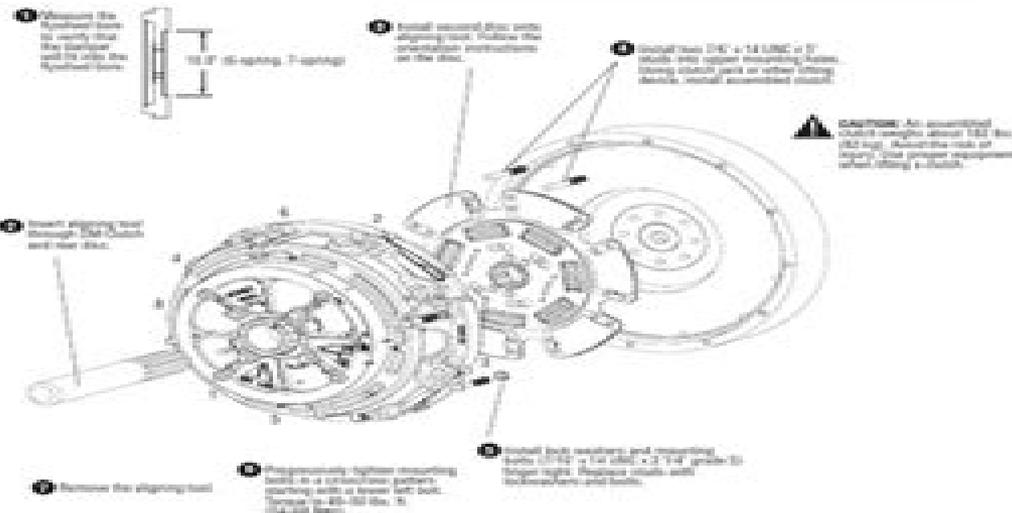
Flywheel Housing Face Bore
 Measure the flywheel housing face bore to ensure proper fitment. The flywheel housing face bore must be within the following tolerances:
 1. Flywheel Housing Face Bore: 1.0000 to 1.0005
 2. Flywheel Housing Face Bore: 1.0000 to 1.0005



Flywheel Housing Face Bore
 Measure the flywheel housing face bore to ensure proper fitment. The flywheel housing face bore must be within the following tolerances:
 1. Flywheel Housing Face Bore: 1.0000 to 1.0005
 2. Flywheel Housing Face Bore: 1.0000 to 1.0005



2 Install Clutch to Flywheel



3 Install Transmission

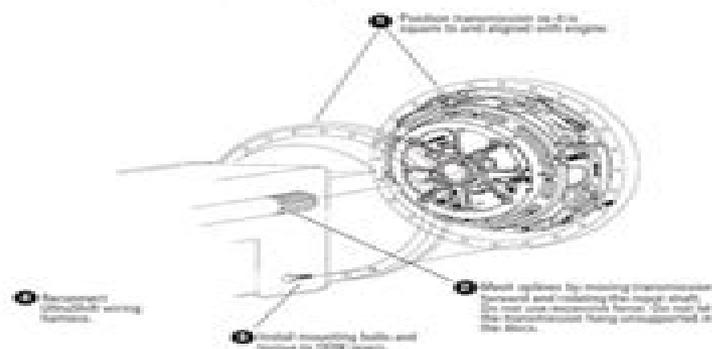
Check Transmission For Wear

Inspect and wear components.



1. Inspect the flywheel housing and flywheel for wear. The flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel fit check indicator with steps the following:

Fit Transmission to Flywheel Housing



Clutch Installation Instructions Technical Guide

**General Motors Corporation. Detroit
Diesel Engine Division**



Clutch Installation Instructions Technical Guide:

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2014-07-01 Do you want to make your Harley Davidson run faster Author Donny Petersen with more than forty years of experience working on and designing Harleys shows you how to make anything from mild to wild enhancements to your bike He progresses from inexpensive power increases to every level of increased torque and horsepower With graphics pictures and charts Donnys Unauthorized Technical Guide to Harley Davidson 1936 to Present offers the real deal in performancing your Harley Davidson Evolution and guides you on a sure footed journey to a thorough H D Evolution performance understanding This volume examines the theory design and practical aspects of Evolution performance provides insight into technical issues and explains what works and what doesnt in performancing the Evolution He walks you through detailed procedures such as headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications In easy to understand terms Donnys Unauthorized Technical Guide to Harley Davidson 1936 to Present shares performance secrets and provides clear guidance into what works what does not and whats just okay with performancing the Harley Evolution power train *Motor's Truck & Tractor Repair Manual* ,1956 **Instruction Manual** General Motors Corporation. Detroit Diesel Engine Division,1944 **The Manual of Floral Designing** William Cleaver Harry,1923 *The R.O.T.C. Manual, Infantry* ,1930 **Motor Auto Repair Manual** ,1979 *Chilton's Truck and Van Repair Manual* ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans **The Thompson "know How" Manual for the Wartime Automotive Trades to "keep 'em Rolling."** Thompson Products, inc,1944 In this enchanting Irish trilogy bestselling author Nora Roberts brings us to a land filled with magic music and myth and captures the secret dreams and timeless passions of three extraordinary siblings **Motor's Auto Repair Manual** Louis C. Forier,1977 *Shop Manual* Ford Motor Company,1970 **Chilton's Auto Repair Manual 1986** Chilton Book Company,1985 **Ordnance Field Guide** William C. Farmer,1944 *Plymouth Instruction Book* Plymouth Motor Corporation,1929 Technical Manual United States. War Department,1943 *Construction Methods and Equipment* ,1953 **Perpetual Trouble Shooter's Manual** John Francis Rider,1935 **Bentley BMW 5-Series 1989-95 Service Manual** Bentley Publishers,1998-07-03 If you re looking for better understanding of your BMW look no further This manual provides the highest level of clarity and completeness for all service and repair procedures Covers 525i 530i 535i 540i including touring *Automobile Repair Manual* Rowland Edward Lomer,1924 *Chilton's Truck and Van Repair Manual, 1977-1984* ,1984 Motor Truck Repair Manual Michael J. Kromida,1983-05

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