

# NIMS Milling Practice Test with Answers

What direction do you turn the manual pulse generator or move the axis to move a tool from right to left on a cnc mill?   The X- direction

What mode switch position allows you to send the machine to its reference position?

Zero Return

+/- .005 represents a \_\_\_\_\_,   tolerance

While dry running a proven program, the machine goes into an alarm state and shows a message, Overcutting will occur during Cutter Compensation. "What is most likely wrong?"   You need to change the tool dia. or radius offset value.

You need to tool change to Tool #11. How would you do it?   Use MDI mode to change tools using commands similar to what a program would

Match the M30 code to its description.   program end / rewind

You must cut a part to 10.175 inches long and need to add a total of 1/8 of an inch for finish machining. How long should you saw the block?   10.300"

# Nims 702a Test Answers

**Hongru Du**



**Nims 702a Test Answers:**

## The Enigmatic Realm of **Nims 702a Test Answers**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Nims 702a Test Answers** a literary masterpiece penned with a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those that partake in its reading experience.

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