

TABLE II-B—Single sampling plan, r tightened inspection (Master table)

(see 4.9.3 and 4.9.4)

Lot size	Sample size	Acceptable Quality Levels Tightened Inspection																																		
		0.010		0.015		0.020		0.025		0.030		0.040		0.050		0.060		0.070		0.080		0.100		0.125		0.150		0.200		0.250		0.315		0.400		
		Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	
A	2																																			
B	3																																			
C	5																																			
D	8																																			
E	10																																			
F	20																																			
G	30																																			
H	40																																			
I	50																																			
J	60																																			
K	75																																			
L	90																																			
M	105																																			
N	120																																			
O	150																																			
P	180																																			
Q	200																																			
R	225																																			
S	250																																			

- Use first sampling plan below arrow. If sample size equals or exceeds lot or batch size, do 100 percent inspection.
- Use first sampling plan above arrow.
- Acceptance number.
- Rejection number.

# Mil Std 105 Sampling Procedures And Tables For

**JE Gale**



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**Quality Control by Statistical Methods** University of Michigan. Engineering Summer Conferences, 1969

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