

## CLARK

Group 00(D-4LE2X), Engine

### Rocker arm shaft

#### Removal

1. Remove ground cable attachment.
  1. Disconnect the factory ground cable from the battery.
2. Cylinders down.
  1. Slide valves from the cylinder.

#### Caution

- After clearing the cylinder, do not forget to tighten the drain plug.

3. Remove cover/head temperature sensor attachment.

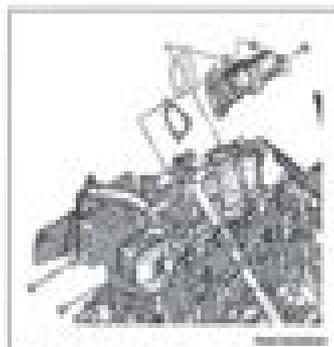
1. Disconnect the harness connector from the head pressure sensor/head temperature sensor.

#### Note

1. Remove the harness clip.
  1. Disconnect the harness connector from the ECM wires.
  2. Disconnect the harness clip from the ECM pipe.
  3. Disconnect the water outlet hose from the ECM water assembly.
2. ECM valve removal.
  1. Disconnect the ECM valve from the intake chamber.



1. Water outlet hose.
4. Remove the ECM valve from the intake chamber.



5. Remove the ECM pipe from the ECM valve.



6. Remove the ECM valve from the intake chamber.

## CLARK

Group 00(D-4LE2X), Engine



7. Remove the ECM pipe from the intake manifold.



8. PCV hose removal.
  1. Remove the PCV hose from the intake chamber.
9. IMV removal removal.
  1. Disconnect the harness connector from the IMV sensor.
  2. Remove the IMV sensor from the intake chamber.
10. Intake chamber removal.
  1. Remove the intake chamber from the cylinder head cover.



8. Cylinder head cover removal.

1. Remove the cylinder head cover from the rocker arm bracket.



9. Rocker arm bracket removal.

1. Remove the rocker arm bracket from the cylinder head.

#### Caution

- Be careful not to damage the rocker arm bracket when removing.

# Clark Service Manual

**C Cleary**



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## **Table of Contents Clark Service Manual**

1. Understanding the eBook Clark Service Manual
  - The Rise of Digital Reading Clark Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Clark Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Clark Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Clark Service Manual
  - Personalized Recommendations
  - Clark Service Manual User Reviews and Ratings
  - Clark Service Manual and Bestseller Lists

5. Accessing Clark Service Manual Free and Paid eBooks
  - Clark Service Manual Public Domain eBooks
  - Clark Service Manual eBook Subscription Services
  - Clark Service Manual Budget-Friendly Options
6. Navigating Clark Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Clark Service Manual Compatibility with Devices
  - Clark Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Clark Service Manual
  - Highlighting and Note-Taking Clark Service Manual
  - Interactive Elements Clark Service Manual
8. Staying Engaged with Clark Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Clark Service Manual
9. Balancing eBooks and Physical Books Clark Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Clark Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Clark Service Manual
  - Setting Reading Goals Clark Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Clark Service Manual
  - Fact-Checking eBook Content of Clark Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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