

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



P X Y Z ZI

X **+0.0123456789**

Y **+0.0123456789**

Z **Home?**

A **- None -**

B **- None -**

Coord Sys: 654

Abs Rel DTG

Feed Rate: 300mm / Min

Jog Rate: 1500mm / Min

Rapid Rate: 800mm / Min

Jog Increment: 10mm

X- X+ Y- Y+ Z- Z+ A- A+ B- B+

Tool: Endmill - 5mm - 4 Flute

Spindle: 20,000 RPM 100%

Spindle

Misc Flood Acc2 Acc3

Acc4 Acc5 Acc6 Acc7

Navigation buttons: Home, Previous, Stop, Play, Next

Cnc Router Software For Arduino

Alain Albert



Cnc Router Software For Arduino:

Unveiling the Energy of Verbal Artistry: An Psychological Sojourn through **Cnc Router Software For Arduino**

In some sort of inundated with screens and the cacophony of instantaneous conversation, the profound power and psychological resonance of verbal beauty usually diminish in to obscurity, eclipsed by the constant assault of sound and distractions. However, situated within the musical pages of **Cnc Router Software For Arduino**, a charming perform of fictional elegance that pulses with raw emotions, lies an remarkable trip waiting to be embarked upon. Published by a virtuoso wordsmith, this magical opus manuals viewers on a mental odyssey, softly exposing the latent possible and profound impact embedded within the intricate web of language. Within the heart-wrenching expanse with this evocative evaluation, we shall embark upon an introspective exploration of the book is key themes, dissect their fascinating publishing model, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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