



## SAFETY &amp; HEALTH

DOCUMENT NAME: LINE BREAKING PROCEDURE - SPM15

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**LINE BREAKING PROCEDURE****1 PURPOSE**

To protect employees from injury caused by the unexpected release of **hazardous materials** while opening or disconnecting process piping or equipment that cannot be verified as cleared and/or depressurized.

**Verified:** to confirm by flow of flush liquid or air/nitrogen, open and clear bleeder within four feet of break point or some other method which proves that only residual material may be present. **Other methods of verification may include:**

- 1.1 instrumentation specific to the chemical hazard
- 1.2 chemical (color change) indicators
- 1.3 surface temperature of the external piping (indicating trapped liquid)

**2 SCOPE**

This procedure pertains to all personnel who participate in line breaking activity. This procedure includes flanged or welded piping as well as process equipment. **Consideration will be given to others working downwind, or above and below the linebreak at an appropriate distance.**

**3 APPLICATION**

This procedure applies anytime process equipment or piping containing or having previously contained hazardous material is to be opened and cannot be verified as being cleared of **hazardous material**.

For the purpose of this procedure the term **hazardous material** shall mean any substance that is corrosive, toxic, flammable, reactive, under pressure greater than 10 psi, above 120 ° Fahrenheit or at or below 32° Fahrenheit. This procedure also applies to plant utilities such as air, nitrogen, and water when defined as hazardous.

This procedure is to be used in conjunction with applicable Plant Policies and Procedures. Each situation must be evaluated individually to employ the appropriate safe guards for the particular job. Respiratory, eye / face and hand protection may be needed even if the line breaking procedure is not used due to residual material and vapor concentration.

In situations where the system cannot be **verified as** cleared and/or depressurized due to plugging, Line Breaking protective measures shall be utilized for multiple breaks until the plug is found and eliminated.

**Warning** – High temperature and extremely low temperature materials pose additional hazards not addressed by this procedure.

# Line Breaking Procedure Purpose Ppg Industries

**Clemens Wendtner**



**Line Breaking Procedure Purpose Ppg Industries:**

## Decoding **Line Breaking Procedure Purpose Ppg Industries**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Line Breaking Procedure Purpose Ppg Industries**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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### **Table of Contents Line Breaking Procedure Purpose Ppg Industries**

1. Understanding the eBook Line Breaking Procedure Purpose Ppg Industries
  - The Rise of Digital Reading Line Breaking Procedure Purpose Ppg Industries
  - Advantages of eBooks Over Traditional Books
2. Identifying Line Breaking Procedure Purpose Ppg Industries
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Line Breaking Procedure Purpose Ppg Industries
  - User-Friendly Interface
4. Exploring eBook Recommendations from Line Breaking Procedure Purpose Ppg Industries
  - Personalized Recommendations

- Line Breaking Procedure Purpose Ppg Industries User Reviews and Ratings
- Line Breaking Procedure Purpose Ppg Industries and Bestseller Lists
- 5. Accessing Line Breaking Procedure Purpose Ppg Industries Free and Paid eBooks
  - Line Breaking Procedure Purpose Ppg Industries Public Domain eBooks
  - Line Breaking Procedure Purpose Ppg Industries eBook Subscription Services
  - Line Breaking Procedure Purpose Ppg Industries Budget-Friendly Options
- 6. Navigating Line Breaking Procedure Purpose Ppg Industries eBook Formats
  - ePub, PDF, MOBI, and More
  - Line Breaking Procedure Purpose Ppg Industries Compatibility with Devices
  - Line Breaking Procedure Purpose Ppg Industries Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Line Breaking Procedure Purpose Ppg Industries
  - Highlighting and Note-Taking Line Breaking Procedure Purpose Ppg Industries
  - Interactive Elements Line Breaking Procedure Purpose Ppg Industries
- 8. Staying Engaged with Line Breaking Procedure Purpose Ppg Industries
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Line Breaking Procedure Purpose Ppg Industries
- 9. Balancing eBooks and Physical Books Line Breaking Procedure Purpose Ppg Industries
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Line Breaking Procedure Purpose Ppg Industries
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Line Breaking Procedure Purpose Ppg Industries
  - Setting Reading Goals Line Breaking Procedure Purpose Ppg Industries
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Line Breaking Procedure Purpose Ppg Industries
  - Fact-Checking eBook Content of Line Breaking Procedure Purpose Ppg Industries

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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