

Chapter 18

CARGO TRANSFER EQUIPMENT

This Chapter provides load limits and design requirements to cover the connection between cargo and crane. The type of equipment is described together with considerations relating to design, construction, inspection and testing. It is intended to assist engineers and inspectors. The equipment will provide a safe and stable way of performing the cargo transfer activity.

18.1 Metal Cargo Arms

18.1.1 Operating Envelope

All metal cargo arms have a designed operating envelope, which takes into account the following:

- Range of water distribution
- Maximum and minimum heights of the target and smallest distance to which the crane has been designed
- Maximum and minimum overhead clearance from the deck edge
- Limits for obstructions in the normal position downwind and upwind
- Maximum and minimum loading after operating with other arms in a bay

The limits of the operating envelope should be thoroughly understood by both operators. Most arm configurations should have a visual indication of the operating envelope unless the operator will always be in close proximity to the arm.

The person in charge of operations on a barge should ensure that the barge, moorings and deck within the operating envelope during all stages of loading and offloading operations. To achieve this, the barge may be required to ballast or dewater. (See also Section 14.3)

18.1.2 Forces on Moorings

Most metal cargo arms are counterbalanced so that no weight, other than that of the liquid content of the arm, is placed on the moorings. Because the weight of oil in the arms can be considerable (particularly for larger diameter arms), it may be advisable for this weight to be reduced by a float or jack provided by the arm.

Some arms have integral jacks that are also used to avoid counterbalancing of the barge moorings by the weight of the arm or other internal forces such as the wind.

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