

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?  
 Marks : 3  
 A. plate and channel jig  
 B. sandwich jig  
 C. trunion jig  
 D. box jig

34. A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is.....  
 Marks : 3  
 A. solid jig  
 B. table jig  
 C. post jig  
 D. latch jig

35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....  
 Marks : 3  
 A. Latch jig  
 B. plate jig  
 C. box jig  
 D. sandwich jig

36. A centre lathe with a copying attachment is suitable for.....  
 Marks : 3  
 A. mass production of threaded component  
 B. mass production of form turned component  
 C. production of tapered component  
 D. for rough plain turning

37. Which is the best method of taper turning of a short steep taper both externally and internally?  
 Marks:3  
 A. simultaneous feed method  
 B. tail stock off set  
 C. compound rest  
 D. formed tool

38. A lengthy component is to be taper turned through small angles the best method shall be.....  
 Marks : 3  
 A. tracing method  
 B. compound rest  
 C. taper turning attachment  
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग बड़ा एक अजीब आकार के काम के लिए उपयुक्त है जो जिस दिशा में होना चाहिए?  
 Marks : 3  
 A. प्लेट और चैनल जैग  
 B. सैंडविच जैग  
 C. ट्रयूनियन जैग  
 D. बॉक्स जैग

34. एक घटक को बोर करने और छेदों को केंद्रित करने के लिए उपयुक्त प्रकार का जैग है.....  
 Marks : 3  
 A. ठोस जैग  
 B. टेबल जैग  
 C. पोस्ट जैग  
 D. लॉच जैग

35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चार दिशाओं में उत्पादन के लिए करनी हैं। जिस का उपयोग प्रसार है.....  
 Marks : 3  
 A. लॉच जैग  
 B. प्लेट जैग  
 C. बॉक्स जैग  
 D. सैंडविच जैग

36. केंद्रित मशीन के साथ केंद्रित लेन करने के लिए उपयुक्त है.....  
 Marks : 3  
 A. थ्रेडिंग जैग का उपयोग के लिए  
 B. फॉर्म टर्न घटक का बड़े पैमाने पर उत्पादन के लिए  
 C. टैपेड घटक का उत्पादन  
 D. एक बड़ा टैपर के लिए

37. एक छोटी टैपर टूल के टॉपिंग टैपर दोनों बाहरी और आंतरिक की केंद्रित विधि का क्या है ?  
 Marks:3  
 A. एक साथ फीड विधि  
 B. टेल स्टॉक ऑफ सेट  
 C. कंपाउंड रेस्ट  
 D. फॉर्म टूल

38. एक लंबी घटक को छोटे कोण के तैपर में घुमाने का सबसे अच्छा विधि होगी.....  
 Marks : 3  
 A. ट्रेसिंग विधि  
 B. कंपाउंड रेस्ट  
 C. टैपर टर्निंग अटैचमेंट  
 D. मैनुअल फीडिंग के द्वारा

# Iti Fitter Trade Theory Question Answer Paper

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