

Index

05_Engine Timing	1037
07_Mixture Formation	1185
09_Air Intake, Turbocharging	1466
13_Air Compressor, Belt Drives	1608
14_Exhaust Manifold, Engine Brak...	1758
15_Electrical System - Engine	2047
18_Engine Lubrication, Engine Oil ...	2141
20_Engine Cooling System	2255
22_Engine Suspension	2504
23_Special Engine Equipment	2529
25_Clutch	2549
25.00 - Service information Chang...	2555
25.10 - Check clutch parts for wear...	2556
25.10 - Check clutch parts for wear...	2558
25.10 - Check clutch parts for wear...	2561
25.10 - Check clutch parts for wear...	2563
25.10 - Remove_install clutch (ar2...	2565
25.10 - Remove_install clutch (ar2...	2567
25.10 - Remove_install clutch (ar2...	2569
25.10 - Remove_install clutch (ar2...	2571
25.10 - Remove_install clutch (ar2...	2573
25.10 - Remove_install clutch (ar2...	2577
25.10 - Replace clutch (sm25.10- w...	2581
25.10 - Service Information Clutch ...	2584
25.10 - Service Information Remov...	2585
25.10 - Service Information Clutch ...	2586
25.19 - Remove_install clutch posit...	2587
25.19 - Remove_install clutch posit...	2590
25.19 - Remove_install clutch trav...	2592
25.19 - Remove_install clutch trav...	2593

AR25.19-W-0101HA Remove/install clutch position sensor

24.1.18

MODEL 964

with CODE G5H (ClearAIR manual)

without CODE G5G (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- 828 Clutch travel sensor



828 18 19 18

STP	Measurements		
1	Detach electrical connection (2) from clutch position sensor (828)		
2	Turn clutch position sensor (828) with the bolts (7) and 8280188		
3	Remove bolts (7) and remove flanking plate (6)	[A] Installation: Insert bolts (7) with installation adhesive. [B] Bolt, clutch position sensor to clutch booster. Clutch wiring adhesive, Loctite (20)	82801.20-04-1008-010 82801.45-02-1008-020
4	Remove clutch position sensor (828) with intermediate flange (4)	[A] Installation: Replace sealing ring (5) and gasket (3/23)	
5	Remove clutch position sensor (828) from intermediate flange (4)	[A] Installation: Replace sealing ring (5) and gasket (3/23)	
6	Install in the correct order		
7	Connect diagnostic system, start actuator and perform quick test		
8	Select "Teach clutch" in teach-in process	[A] The process is completely menu-assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Teach/clutch" • "Teach-in process" • "Teach-in teach" 	
9	Start actuator and deactivate diagnostic system		

828 Clutch position sensor

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1. Understanding the eBook Repair Manual Mercedes Benz
 - The Rise of Digital Reading Repair Manual Mercedes Benz
 - Advantages of eBooks Over Traditional Books
2. Identifying Repair Manual Mercedes Benz
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Repair Manual Mercedes Benz
 - User-Friendly Interface
4. Exploring eBook Recommendations from Repair Manual Mercedes Benz
 - Personalized Recommendations

- Repair Manual Mercedes Benz User Reviews and Ratings
- Repair Manual Mercedes Benz and Bestseller Lists
- 5. Accessing Repair Manual Mercedes Benz Free and Paid eBooks
 - Repair Manual Mercedes Benz Public Domain eBooks
 - Repair Manual Mercedes Benz eBook Subscription Services
 - Repair Manual Mercedes Benz Budget-Friendly Options
- 6. Navigating Repair Manual Mercedes Benz eBook Formats
 - ePub, PDF, MOBI, and More
 - Repair Manual Mercedes Benz Compatibility with Devices
 - Repair Manual Mercedes Benz Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Repair Manual Mercedes Benz
 - Highlighting and Note-Taking Repair Manual Mercedes Benz
 - Interactive Elements Repair Manual Mercedes Benz
- 8. Staying Engaged with Repair Manual Mercedes Benz
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Repair Manual Mercedes Benz
- 9. Balancing eBooks and Physical Books Repair Manual Mercedes Benz
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Repair Manual Mercedes Benz
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Repair Manual Mercedes Benz
 - Setting Reading Goals Repair Manual Mercedes Benz
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Repair Manual Mercedes Benz
 - Fact-Checking eBook Content of Repair Manual Mercedes Benz

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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