

ISO 14644-1
 Second edition 2015-12-15

Table 1 — ISO Classes of air cleanliness by particle concentration

ISO Class number (N)	Maximum allowable concentrations (particles/m ³) for particles equal to and greater than the considered sizes, shown below a					
	0,1 µm	0,2 µm	0,3 µm	0,5 µm	1 µm	5 µm
1	10 ^b	^d	^d	^d	^d	^e
2	100	24 ^b	10 ^b	^d	^d	^e
3	1 000	237	102	35 ^b	^d	^e
4	10 000	2 370	1 020	352	83 ^b	^e
5	100 000	23 700	10 200	3 520	832	^{d, e, f}
6	1 000 000	237 000	102 000	35 200	8 320	293
7	^c	^c	^c	352 000	83 200	2 930
8	^c	^c	^c	3 520 000	832 000	29 300
9 _E	^c	^c	^c	35 200 000	8 320 000	293 000

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Gerardus Blokdyk



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