

# ISO Trapezoidal screw threads Tr



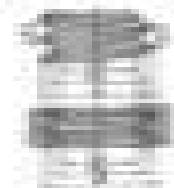
## NOMINAL PITCH DIAMETER $d_2$ & $D_2$

$d_2/D_2 = d/D - P \cos \alpha$

$(P \cos \alpha = 0.5 P)$

### EXTERNAL THREAD

- $d$  = Major diameter
- $d_2$  = Pitch diameter
- $d_3$  = Minor diameter



### INTERNAL THREAD

- $D$  = Major diameter
- $D_2$  = Pitch diameter
- $D_3$  = Minor diameter



ISO 2801:2007 defines ISO metric trapezoidal screw threads - Basic profile and maximum/minimum profiles  
 ISO 2802:2007 defines ISO metric trapezoidal screw threads - Dimensions  
 ISO 2803:2007 defines ISO metric trapezoidal screw threads - Tolerances  
 ISO 2804:2007 defines ISO metric trapezoidal screw threads - Lead dimension  
 These standards contain much more information than given here.

### Threads and pitch combinations

Pitch (mm)	Nominal diameters (mm)									
	16	20	25	32	40	50	63	80	100	125
2										
3										
4										
5										
6										
8										
10										
12										
15										
20										
25										
30										
40										
50										
60										
80										
100										

Pitch (mm)	Nominal diameters (mm)									
	16	20	25	32	40	50	63	80	100	125
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25										
30										
40										
50										
60										
80										
100										

Information on specific technical data, tolerances and surface finish is given in ISO 2801, ISO 2802, ISO 2803 and ISO 2804.  
 A detailed example of a thread is given in the appendix.  
 Symbols used should be checked with ISO 2801.

# Iso Trapezoidal Screw Threads Tr Fms

**Clemens Wendtner**



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