

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.358 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445	1/16	4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/8	4.90	0.1250	78	.76
	0.38	0.0097		1.88	0.0478	3/16	5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483	1/4	5.10	0.1295	76	.73
	0.43	0.0110		1.95	0.0496	5/16	5.20	0.1315	75	.72
	0.45	0.0115		2.00	0.0508	3/8	5.30	0.1340	74	.71
1/16	0.38	0.0150		2.50	0.0635	1/2	5.40	0.1365	73	.70
	0.42	0.0106		2.05	0.0520	5/8	5.50	0.1390	72	.69
	0.42	0.0105		2.12	0.0540	3/4	5.60	0.1415	71	.68
	0.45	0.0117		2.20	0.0560	7/8	5.70	0.1440	70	.67
	0.48	0.0122		2.25	0.0570	1 1/8	5.80	0.1465	69	.66
	0.50	0.0127		2.30	0.0580	1 1/4	5.90	0.1490	67	.65
	0.52	0.0133		2.35	0.0595	1 3/8	6.00	0.1515	66	.64
	0.55	0.0139		2.45	0.0620	1 1/2	6.10	0.1540	65	.63
	0.58	0.0146		2.50	0.0635	1 3/4	6.20	0.1565	64	.62

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1676		12.40	0.3125		19.00	0.4763	50	4.80
1/8	6.80	0.1728	1/8	12.70	0.3225	1/8	19.25	0.4867	49	4.75
	6.90	0.1778		13.00	0.3325	1/4	19.50	0.4972	48	4.70
	7.00	0.1828		13.30	0.3425	3/16	19.75	0.5077	47	4.65
	7.10	0.1878		13.60	0.3525	1/4	20.00	0.5182	46	4.60
	7.20	0.1928		13.90	0.3625	5/16	20.25	0.5287	45	4.55
	7.30	0.1978		14.20	0.3725	3/8	20.50	0.5392	44	4.50
	7.40	0.2028		14.50	0.3825	1/2	20.75	0.5497	43	4.45
	7.50	0.2078		14.80	0.3925	5/8	21.00	0.5602	42	4.40
	7.60	0.2128		15.10	0.4025	3/4	21.25	0.5707	41	4.35
	7.70	0.2178		15.40	0.4125	7/8	21.50	0.5812	40	4.30
	7.80	0.2228		15.70	0.4225	1 1/8	21.75	0.5917	39	4.25
	7.90	0.2278		16.00	0.4325	1 1/4	22.00	0.6022	38	4.20
	8.00	0.2328		16.30	0.4425	1 3/8	22.25	0.6127	37	4.15

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