

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



X: -3.0937  
Y: -3.7500  
Z: 0.2500  
Yel: 0.0000

Feed Rate: 300mm / Min  
Rapid Rate: 800mm / Min  
Jog Rate: 1500mm / Min  
Jog Increment: 10mm

Y+, Y-, X+, X-, Z+, Z-, A-, A+, B-, B+

P X Y Z ZI

X: +0.0123456789  
Y: +0.0123456789  
Z: Home?  
A: - None -  
B: - None -

Coord Sys: G54  
Abs Rel DTG

Tool: Endmill - 5mm - 4 Flute  
Spindle: 20,000 RPM  
100%

Spindle  
Misc Flood Acc2 Acc3  
Acc4 Acc5 Acc6 Acc7  
STOP

Navigation buttons: Home, Previous, Stop, Play, Next

# Cnc Router Software For Arduino

**Matt Bower, Belinda von Mengersen**



## **Cnc Router Software For Arduino:**

## Whispering the Strategies of Language: An Mental Journey through **Cnc Router Software For Arduino**

In a digitally-driven earth wherever displays reign great and immediate transmission drowns out the subtleties of language, the profound techniques and emotional nuances concealed within words frequently get unheard. However, nestled within the pages of **Cnc Router Software For Arduino** a fascinating literary value sporting with natural emotions, lies an exceptional quest waiting to be undertaken. Penned by an experienced wordsmith, that charming opus attracts readers on an introspective journey, gently unraveling the veiled truths and profound influence resonating within ab muscles material of every word. Within the psychological depths of this touching review, we shall embark upon a heartfelt exploration of the book is core styles, dissect its charming writing style, and fail to the effective resonance it evokes strong within the recesses of readers hearts.

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