

Reg. No. :

**Question Paper Code : 21180**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2014.

Sixth Semester

Electrical and Electronics Engineering

EC 1301 — MICROPROCESSOR AND MICROCONTROLLER

(Common to Electronics and Instrumentation Engineering/Instrumentation and Control Engineering and Fifth Semester Electronics and Communication Engineering)

(Regulation 2008)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. Write a 8085 program to find the 2's complement of a number.
2. If the contents of the A and D registers are B9H and B7H respectively, what are the flags that will be affected when the instruction CMP D is executed?
3. Distinguish asynchronous and synchronous data transmission.
4. Distinguish RS-232C and RS-485 standards.
5. What does the instruction MOV CS: [BX], DL mean?
6. Give the difference between near and far jumps.
7. Write the applications of data pointer of 8051.
8. What are the functions of special function registers in 8051?
9. Write a 8051 program to divide two 8-bit numbers.
10. Mentions the applications of ACALL and LCALL instructions.

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web apr 25 2017 while ra smooths all measurements into one average and rz averages only the greatest deviations there isn

just one simple way to derive  $R_a$  from  $R_z$  rather general estimates are applied often assuming that the  $R_a$  value will be 1/4 to 1/9 of the  $R_z$  value

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web [pt rmax at jis 82](#) sum of height of the largest profile peak height  $R_p$  and the largest profile valley  $R_v$  within an evaluation length  $R_t$   $R_p$   $R_v$   $R_z$   $R_{zj}$  ten point height of roughness profile  $R_z$  at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an  $R_z$  value to a roughness grade is not possible due to the conversion interval in this  $R_a$  calculator the input  $R_z$  value is first converted to the average value of the  $R_a$  interval and the n class is determined based on this value

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web  $R_{max}$  vertical distance from highest peak to lowest valley  $R_{max}$  is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as  $R_a$  that rely on averages  $R_z$  preferred by many europeans  $R_z$  is often preferred to  $R_a$  in europe and particularly germany

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web  $R_z$   $m$   $i$   $n$  3 8  $R_a$  0 95  $R_z$   $m$   $a$   $x$  14 5  $R_a$  0 75 converting between  $R_a$  and  $R_z$  is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher  $R_a$   $R_z$  values

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web oct 22 2021  $R_z$   $din$   $R_a$  7 2  $R_z$   $iso$   $R_a$  7 6  $R_a$   $rz$   $din$  7 2  $R_a$   $rz$   $iso$  7 6 san last name deleted for privacy by editor shanghai china publicly reply to san s post q convert  $R_z$  value to  $R_a$

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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