

### PNEUMATIC ACTUATORS

<b>Single-acting cylinder (rod extended on one side)</b> 	<b>Double-acting cylinder (rod extended on one side)</b> 	<b>Double-acting cylinder (rod retracted on one side)</b> 	<b>Double-acting cylinder (rod extended on one side)</b> 	<b>Double-acting cylinder (rod retracted on one side)</b> 
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### SOLENOID VALVES, CONTROL VALVES, FLUID VALVES

**Directional**  
The position of a solenoid (1), 2/3 and 4/3 refer to the number of flow paths:  
 - The first digit is the number of ports.  
 - The second digit is the number of positions.  
 - The third digit shows the number of other positions.

1/2 = 1 port, 2 position  
 2/3 = 2 ports, 3 position

Directional control valves are used to control the flow of fluid in the hydraulic system. They are used to start, stop, reverse, and regulate the flow of fluid in the hydraulic system. They are used to control the flow of fluid in the hydraulic system.



- Directional**  
 - 1/2 = normally closed valve position  
 - 2/3 = normally open valve position  
 - 4/3 = normally open valve position  
 - 4/3 = normally closed valve position

**Direction of flow**  
 The arrow in the symbol shows the direction of flow of the fluid.  
 Reversing the direction of flow can be achieved by reversing the valve in the hydraulic system.



**Connection of supply and exhaust ports**  
 - connected to pressure supply



- exhaust return to tank



- exhaust return to tank and tank



**Flow and return**  
 The direction of flow is indicated by the arrow in the symbol.  
 The return is indicated by the arrow in the symbol.



**Normal or optional pressure supply**  
 - normal  
 - optional



### FLUID CONTROL AND RETURN SYMBOLS

<b>Normally open valve</b>	<b>Normally closed valve</b>	<b>Normally open valve with check valve</b>	<b>Normally closed valve with check valve</b>	<b>Normally open valve with check valve and flow arrow</b>	<b>Normally closed valve with check valve and flow arrow</b>	<b>Normally open valve with check valve and flow arrow</b>

Flow direction symbols with numbers 1/2, 2/3 and 4/3

<b>Flow direction</b> 1/2, 2/3, 4/3 1. Supply pressure (PS) 2. Tank 3. Exhaust 4. Return	<b>Flow direction</b> 1/2, 2/3, 4/3 1. Supply pressure (PS) 2. Tank 3. Exhaust 4. Return
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4/3 directional symbol of two positions (working positions) 1/2 - 1/2 or 2/3 - 2/3 or 3/4 - 3/4 or 4/4 - 4/4

- Supply (PS) pressure ports 1 and 2
- Supply (PS) pressure ports 1 and 3
- Supply (PS) pressure ports 1 and 4

# Pneumatic Symbols Asco

**A Gutmann**



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