



max. 400mA | +24V OUT- | X0 | X2 | X4 | X6 | X8 | X10 | • |  
S/S | • | X1 | X3 | X5 | X7 | X9 | X11 | •

**FATEK**  
PROGRAMMABLE  
CONTROLLER

0 1 2 3  
4 5 6 7  
8 9 10 11  
IN(X)

■ POW  
■ RUN  
■ ERR

OUT(Y)

0 1 2 3  
4 5 6 7

TX ■ ■ RX  
PORT0

IN | L | N | • | Y1 | Y2 | Y4 | Y5 | Y6 | • |  
| • | C0 | Y0 | C2 | Y3 | C4 | C6 | Y7 | •

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# Fatek Plc Programming Manual

**Ying-Ying Zheng**



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