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CODE	BLOCK CASTING	ABBREV
AM	230 CI	MT
AN	230 CI	PG
AO	230 CI	AT
AP	230 CI	AC
AG	230 CI	PG/AC
AR	230 CI	AT/AC
BB	250 CI	PG
BC	250 CI	PG/AC
BD	250 CI	AT
BE	250 CI	MT
BF	250 CI	AC
BH	250 CI	AT/AC
DA	307 CI	MT
DC	307 CI	PG
DD	307 CI	AT

CODE	BLOCK CASTING	ABBREV
DE	307 CI	MT
DZ	302 CI	MT/Z
FJ	327 CI	MT
FK	327 CI	PG
FL	327 CI	AT
HA	350 CI	MT
HB	350 CI	AT
HC	350 CI	TB
HD	350 CI	AT/TB
HE	350 CI	PG
HF	350 CI	PG/TB
HG	350 CI	MT
HR	350 CI	PG
HS	350 CI	AT
JB	396 CI	MT
JF	396 CI	HP
JG	396 CI	AT

CODE	BLOCK CASTING	ABBREV
JJ	396 CI	MT/AH
JL	396 CI	AT/SP
JM	396 CI	AT/AH
JU	396 CI	MT
KA	396 CI	MT/SP
KC	396 CI	MT/SP
KE	396 CI	MT/AH
ML	427 CI	MT/ZL
MM	427 CI	AT/ZL
MN	427 CI	MT
MO	427 CI	AT
MV	427 CI	ZL
MX	427 CI	ZL
JH	396 CI	SP
JI	396 CI	AT/HP

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**Venkatesh Mahadevan, Jianhong
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