

Korrosivitäts-Kategorie, Korrosionsbelastung	Korrosivität	Korrosivitäts-Schutzdauer (Klasse)	Schutzdauer (Jahre)*	Saltschichtdicke in µm	Kondensieren von Wasserdampf in Stunden (h)	Einwirken von Salzsprühnebel in Stunden (h)	Beispiele typischer Umgebungen
C1 unbedeutend	sehr gering wenig aggressiv innen	kurz mittel lang	2 bis 5 Jahre	70	—	—	Nur Innenräume: gedämmte Gebäude (60% nLF)
			5 bis 15 Jahre	70	—		
			über 15 Jahre	70	—		
C2 gering	gering mäßig aggressiv außen/innen	kurz mittel lang	2 bis 5 Jahre	80	48	—	gering verunreinigte Atmosphäre, trockenes Klima, z.B. ländliche Bereiche
			5 bis 15 Jahre	120	48	—	
			über 15 Jahre	160	120	—	
C3 mäßig	mäßig wenig aggressiv außen/innen	kurz mittel lang	2 bis 5 Jahre	120	48	120	Stadt- und Industrie- Atmosphäre mit mäßiger SO <sub>2</sub> -Belastung oder gemäßigtes Klima
			5 bis 15 Jahre	160	120	240	
			über 15 Jahre	200	240	480	
C4 stark	hoch mäßig aggressiv außen/innen	kurz mittel lang	2 bis 5 Jahre	160	120	240	Industrie-Atmosphäre und Küstenatmosphäre mit mäßiger Salzbelastung
			5 bis 15 Jahre	200	240	480	
			über 15 Jahre	240-280	480	720	
C5-I sehr stark (Industrie)	sehr hoch, aggressiv außen/innen	kurz mittel lang	2 bis 5 Jahre	200	240	480	Industrie-Atmosphäre mit hoher relativer Luftfeuchte und aggressiver Atmosphäre
			5 bis 15 Jahre	240-280	480	720	
			über 15 Jahre	320	720	1440	
C5-M sehr stark (Meer)	sehr hoch maritim außen/innen	kurz mittel lang	2 bis 5 Jahre	200	240	480	Küsten- und Offshorebereiche mit hoher Salzbelastung
			5 bis 15 Jahre	240-280	480	720	
			über 15 Jahre	320	720	1440	

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\* Schutzdauer:

kurz: 2 bis 5 Jahre  
mittel: 5 bis 15 Jahre  
lang: über 15 Jahre

Die Schutzdauer ist keine „Gewährleistungszeit“.

# Iso 12944

**James H. Lindsay,ASM International**

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## **Table of Contents Iso 12944**

1. Understanding the eBook Iso 12944
  - The Rise of Digital Reading Iso 12944
  - Advantages of eBooks Over Traditional Books
2. Identifying Iso 12944
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Iso 12944
  - User-Friendly Interface
4. Exploring eBook Recommendations from Iso 12944
  - Personalized Recommendations
  - Iso 12944 User Reviews and Ratings
  - Iso 12944 and Bestseller Lists
5. Accessing Iso 12944 Free and Paid eBooks
  - Iso 12944 Public Domain eBooks
  - Iso 12944 eBook Subscription Services
  - Iso 12944 Budget-Friendly Options

6. Navigating Iso 12944 eBook Formats
  - ePub, PDF, MOBI, and More
  - Iso 12944 Compatibility with Devices
  - Iso 12944 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Iso 12944
  - Highlighting and Note-Taking Iso 12944
  - Interactive Elements Iso 12944
8. Staying Engaged with Iso 12944
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Iso 12944
9. Balancing eBooks and Physical Books Iso 12944
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Iso 12944
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Iso 12944
  - Setting Reading Goals Iso 12944
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Iso 12944
  - Fact-Checking eBook Content of Iso 12944
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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