



Valk Machines

# Citizen Cincom M20

**AN Whitehead**



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web jul 23 2020 information given by the bar bending schedule the bar bending schedule in general delivers the following information a identification of member b mark of each bar c diameter of each bar d length of each bar e bar mark f number of members g number of members in each bar h total number of bars i total length

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web 1 for a 45 degree bend the deduction is  $d/4$  45 bend in steel for example if the length of the bar is 12 m assume the diameter is 25 mm so for one bend it is deducted by  $d/4$  i e cutting length  $12 - d/4 = 12 - 0.025/4 = 11.975$  m therefore only 11.975 m bar is necessary to get a bar of length 12 m after bending

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