

# CNC CONTROL BOX

## User manual Rev. 1

### 1. Features

- *Connect up to 3 servo or stepper motors.*
- *Full featured Industrial quality DC servodrive.*
- *32 bit PID control with 16 bit RISC processor in each axis.*
- *Manual Pulse Generator throught the LPT2 port.*
- *For use with mach3.*
- *Can be used for Lathes, Mills, Routers, Lasers, Plasma, Engravers.*

### 2. Specifications.

Main Voltage Input (VAC)	110V
Main voltage for motors (VDC)	48V
Continuous Current per Axis (A)	12
Peak Current per axis (A)	15
Length (in) / (mm)	
Width (in) / (mm)	11/ 280
Height (in) / (mm)	20/510
Weight (lbs) / (kg)	

Table 1. Box specifications.

# Cnc Control Box Cnc4pc

**L Manion**



## **Cnc Control Box Cnc4pc:**

*Wireless Control Panel for CNC*, 2013      **CNC control unit with learning ability for machining centers** Jože Balič, 2006 A computer numerical control unit with learning ability solves the problem of automatic and intelligent generating of numerical control programs for computer numerical control machining centers for milling drilling and similar operations. The key module of the computer numerical control unit is a neural network NN device that learns to generate the numerical control programs through an neural network teaching module. Upon completion of learning process the neural network device can generate automatically without any intervention of the operator merely on the basis of the CAD 2D 2.5D or 3D part models taken from a conventional CAD CAM system various new numerical control programs for different parts which have not been in the machining process before. The computer numerical control unit with learning ability is suitable especially for machining centers intended for milling including face milling rough contour milling rough final milling following the contour and in Z plane final contour 3D milling contour final milling milling in Z plane final contour milling on the equidistant and milling of pockets drilling including normal drilling deep drilling and center drilling and reaming sinking and threading      *Open Architecture Pc-based Cnc Controller* Wan Azhar Wan Yusoff, 2006      **Development of a Reasonably Priced CNC Controller Utilizing Stepping Motors for Axis Motion Control** John D. Roe, 1985      [Study on Intelligent Motion Controller for TRUE-CNC Machine Tool System](#) Yoichi Yokoyama, 1998      **Implementing a Cost Efficient, Open-architecture CNC Controller Using a Handheld Device** Michael Jung Mo Lamsfuss, 2002      *Motion Control for Cnc & Robotics* Gary D. Anderson, 2016-08-02 Motion Control for CNC Robotics is all about getting drive and motor systems to perform with precision and repeatability and learning to confidently troubleshoot these types of complex machinery. Modern robotics CNC machines and conveyor systems all use the types of control and feedback devices discussed in Motion Control for CNC Robotics the first book in the Practical Guides for Industrial Technicians series. If you are new to troubleshooting these types of control systems this book is a great place to gain insight into the many components and systems used in motion control. Motion Control for CNC Robotics includes sections on control systems types of motors used with positioning drive amplifiers or controllers and the many types of feedback devices typically used with closed loop control. Explains in clear and easy to understand terminology the building blocks of motion and positioning with insights into troubleshooting and diagnostics      *Next Generation CNC Control* David Liu, Nanda Kumar Ganesan, Society of Manufacturing Engineers, 1995

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