



**boiler
water
treatment**

Principles and Practice

Colin Frayne

**CHARTS AND NOTES
FOR FIELD USE**



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Boiler Water Treatment Principles and Practice Colin Frayne, 2013 Table of Contents About the Author Saturated steam temperatures at various boiler pressures Boiler Energy and Power Units Typical gross heating values of common fuels based on approximately 80% fuel to steam efficiency Typical energy consumption and output ratings for a fire tube boiler Steam tables suitable for pressure deaerators Calculating Blowdown Coefficients of thermal conductivity for some heat exchanger metals and boiler deposits Types of water or steam commonly employed in most HW heating and steam generating plants Commonly occurring minerals in natural MU water sources Specific waterside steamside problems affecting MPHw and HPHw boiler plants Salt concentration indicators Summary of waterside steamside problems affecting LPHw and LP steam heating boiler plants FW contamination from MU water FW contamination from returned condensate Problems associated with the final FW blend Deposition of boiler section waterside surfaces by alkaline earth metal salts other inorganic salts and organics Silica and silicate crystalline scales and deposits affecting boiler section waterside surfaces Iron oxide and other boiler section corrosion debris deposits Boiler section corrosion problems involving oxygen concentration cells and low pH Stress and high temperature related corrosion Steam

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