

## 4 Set-Up

- Turn on the ignition.
- Verify mode "T" is on the gear display.
- Start engine.
- Remove engine RPM gauge (100). This will allow the clutch system to do the self-off a clutch disengagement cycle and verify the transmission will not go into gear.
- Note:** If the engine RPM gauge (100) is not removed, the clutch system will not go into gear. The clutch system will not go into gear until the clutch disengagement cycle is complete and the clutch disengagement indicator is displayed.
- Select the "Clutch" mode in the gear display, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the gear display is blank.
- Enter "Clutch" mode on the multi-connection universal clutch system and begin to start an engine test.
- Enter an "empty" gear selection (gear display will display a "0" with the gear name and display the name including "Service Function") mode is activated.
- Once in "Service Function" mode, select one additional multi-connection universal gear display with display a "1" with an engine including "Universal Touch Point Return" is selected.
- After the "1" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "0" to "1" with gear name including the clutch that name successfully completes.
- For off or correct any mode use the Universal system returns to normal operation.

## 5 Gear Shift Mode / Feedback mode with Service Range

- Step 2**
  - Using Service Range, select the "Advanced Product Function" button located on the main menu.
  - Select "Clutch" button (See 2) from the product selection screen.
- Note:** The screen will only appear if the vehicle is equipped with the gear shift mode supported Roadranger product.
  - Select "Clutch Data Member" "Advanced Product Function" screen.
  - Scan the clutch data by selecting the "Scan About Info" to a "1" button.
- Note:** Use the truck VIN as the file name. The data file will be saved to the ServiceRange folder in the Clutch Data subfolder of the C:\Users\Roadranger\Desktop.
  - Input "Clutch" data info by selecting the "Enter Clutch About" button.
  - Feedback for new clutch by selecting the "Clutch Clutch" button.
- Note:** Return to vehicle mode. Feedback mode may result in incorrect input vehicle location, as the system is required to manually recalculate.
  - Step 3**
    - Using Service Range, select "Advanced Product Function"
    - Select "Clutch Data" transmission model (See 2) from menu tree in your system menu.
    - Select the "Clutch Data" button and select the function.
    - Read the "Clutch Data" description and select "Show"
    - Enter the vehicle info and select "Show."
    - Select "OK" from the description "Clutch Data" screen.
    - Enter an output file name and location using Service Range or use default filename and location screen.
  - Note:** If the default filename and location is used, the VIN data file will be saved to the ServiceRangeData folder in the VIN subfolder on the C:\Users\Roadranger\Desktop.
    - Select the "Load Transfer" button to download data from transmission controller and then select "Save."
    - The output file can now be viewed, select "Show"
    - Select "Clutch Service Utility" to launch function.
    - Select "Clutch Service Utility" to launch function.
    - Read the "Clutch Data" description then select "Show."
    - Select the "Clear Clutch Data" button to clear data from transmission controller.
    - If successful proceed to next step. If unsuccessful call function and on-screen Contact Roadranger Call Center 1-800-822-4227 for help.
    - Select the "Collate Clutch" button to collate new clutch and then select "Show" when complete.

# Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



Custom DM Clutches

Roadranger

Make Sense on the Road

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## 1 Measure

### Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel fit check indicator with steps the following:

**Flywheel Face Round**  
 Measure the flywheel face roundness using a dial indicator. The flywheel face roundness must be within 0.005 inches (0.127 mm) for the entire flywheel face. The flywheel face roundness must be within 0.005 inches (0.127 mm) for the entire flywheel face.



**Flywheel Housing I.D. Round**  
 Measure the flywheel housing inner diameter (I.D.) roundness using a dial indicator. The flywheel housing I.D. roundness must be within 0.005 inches (0.127 mm) for the entire flywheel housing I.D.



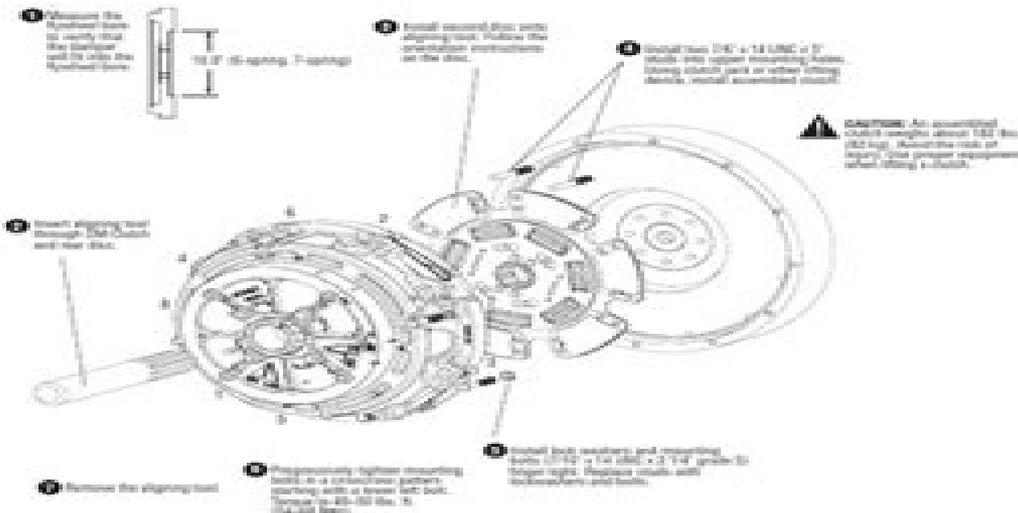
**Flywheel Housing Face Round**  
 Measure the flywheel housing face roundness using a dial indicator. The flywheel housing face roundness must be within 0.005 inches (0.127 mm) for the entire flywheel housing face.



**Flywheel Housing Face Round**  
 Measure the flywheel housing face roundness using a dial indicator. The flywheel housing face roundness must be within 0.005 inches (0.127 mm) for the entire flywheel housing face.



## 2 Install Clutch to Flywheel



## 3 Install Transmission

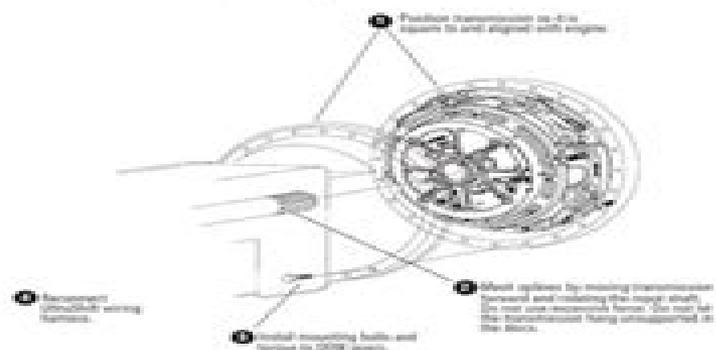
### Check Transmission For Wear

Inspect and wear components.



- Inspect the flywheel housing and flywheel for wear. The flywheel housing and flywheel must be within 0.005 inches (0.127 mm) for the entire flywheel housing and flywheel.

### Fit the Transmission to Flywheel Housing



# Clutch Installation Instructions Technical Guide

**S Ben Porath**



## **Clutch Installation Instructions Technical Guide:**

## Unveiling the Energy of Verbal Artistry: An Emotional Sojourn through **Clutch Installation Instructions Technical Guide**

In a world inundated with screens and the cacophony of instantaneous communication, the profound energy and mental resonance of verbal artistry usually disappear in to obscurity, eclipsed by the regular onslaught of sound and distractions. Yet, set within the lyrical pages of **Clutch Installation Instructions Technical Guide**, a interesting function of fictional elegance that impulses with organic emotions, lies an unique trip waiting to be embarked upon. Written by way of a virtuoso wordsmith, this interesting opus guides visitors on a mental odyssey, lightly exposing the latent potential and profound influence stuck within the complex internet of language. Within the heart-wrenching expanse with this evocative analysis, we shall embark upon an introspective exploration of the book is main subjects, dissect their charming writing fashion, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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