

Chemical Name	Percent (%) used in the current formulation	Molecular Formula	Role of Each Chemical Compound in Current Formulation
Water	44.09	H <sub>2</sub> O	Solvent
Natrosol 250- HHBR	0.4	C <sub>14</sub> H <sub>19</sub> O <sub>13</sub>	Nonionic water thickener
Sodium Bicarbonate	0.14	NaHCO <sub>3</sub>	Pigment
Polyoxyethylene (25) octyl phenyl ether	2.0	(C <sub>2</sub> -H <sub>4</sub> -O) mult-C <sub>14</sub> H <sub>22</sub> -O	Surfactant and buffer
Octyl phenol polyglycol ether sulfate sodium salt	2.0	Octyl phenol polyglycol ether sulfate sodium salt	Surfactant and buffer
Provichem (Sodium vinylsulfonate)	0.5	C <sub>2</sub> H <sub>3</sub> NaO <sub>2</sub> S	Surfactant
Butyl acrylate	2.0	C <sub>7</sub> H <sub>12</sub> O <sub>2</sub>	Monomer in homo or copolymerization (Binder)
Vinyl acetate	47.0	C <sub>4</sub> H <sub>8</sub> O <sub>2</sub>	Monomer in homo or copolymerization (Binder)
Potassium Persulfate	0.1258		Initiator
Tertiary butyl hydrogen peroxide	0.0234	C <sub>4</sub> H <sub>10</sub> O <sub>2</sub>	Oxidizing catalyst
Hydrogen peroxide	0.06	H <sub>2</sub> O <sub>2</sub>	Initiator
Sodium formaldehyde sulfoxylate	0.05	CH <sub>2</sub> NaO <sub>2</sub> S	Reducing agent.
Di butyl phthalate	1.0	C <sub>16</sub> H <sub>22</sub> O <sub>4</sub>	Secondary plasticizer
Formaline	0.1	CH <sub>2</sub> O	Preservative
Biocide	0.05	Biocide	Biocide
Silquest A-171 (Vinyltrimethoxysilane)	0.1	C <sub>7</sub> H <sub>12</sub> O <sub>3</sub> Si	Crosslinking polymer
Defoamer	0.06	Defoamer	Defoamer
Total Percentage	100	N/A	N/A

# Paint Primer Formulation Guide

**Roman Wölfel**



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