File Machine View Help

Run | Tool | Probe | MDI | DRO | NativeCAM | Convert | Plug-in

Run Code

Open | Edit | Close

File: /Home/Gcode/generic-gear.ngc

X: -3.0937
Y: -2.7500
Z: 0.2500
Y+1: 0.0000

```
 1  (Following is my generic-gear
 2  #1=25(number of teeth)
 3  #2=[360/#1](angle to turn ch
 4  #3=-.1(y clearance)
 5  #4=-.05(X start of cut)
 6  #5=2.2(X end of cut)
 7  #6=0(starting A position)
 8  #7=.7(feed rate infeed Y axi
 9  #8=.394(depth of cut)
10  #9=15(feed rate across X axi
11  G0 X#4 Y#3
12  G0 Z0
13  G0 A0
14  M3 S70 M8
15  o200 do
16  G1 Y[#8-.04] F#7
17  G1 X#5 F#9
18  G1 Y#8
19  G1 X#4 F1.5
```

P | X | Y | Z | ZI

X +0.0123456789
Y +0.0123456789
Z Home?
A - None -
B - None -

Coord Sys: GS4

Abs | Rel | DTG

Feed Rate 300mm / Min
Jog Rate 1500mm / Min
Rapid Rate 800mm / Min
Jog Increment 10mm

Y+ X- X+ Y- Z+ Z- A- A+ B- B+

Tool Endmill - 5mm - 4 Flute

Spindle 20,000 RPM   100%

Spindle

Mist | Flood | Acc2 | Acc3

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STOP

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