



Coiled Spring Pin introduction

- Invented in 1948 by SPIROL
- Designed to address deficiencies with other fastening and joining methods
- 2 ¼ coils of metal
- Three duties
- Covered by ISO 8740, 8748, 8751 and ASME B18.8.2, B18.8.3M



HEAVY
DUTY



STANDARD
DUTY



LIGHT
DUTY

Coiled Spring Pins Spirol

Katrin Zwirglmaier



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Tool and Manufacturing Engineers Handbook: Quality Control and Assembly Thomas J. Drozda, Charles Wick, Raymond F. Veilleux, 1983 Quality Control and Assembly helps you meet today's competitive pressures for measuring quality making continuous quality improvements streamlining assembly and making the transition to automated assembly systems and applications *Machine Design*, 2003 *Thomas Register of American Manufacturers*, 2003 Vols for 1970-71 includes manufacturers catalogs **Product Engineering**, 1959 **The Engineer**, 1979 *Design News*, 2005 *Assembly Engineering*, 1983 Engineering Materials and Design, 1985 **Australasian Weekly Manufacturer**, 1960 Mechanical Engineering, 1959 **Iron Age**, 1952 *Twin Plant News*, 2005 Thomas Register, 2004 *Portable Design*, 2000 *Engineers' Digest*, 1985 **The Engineers' Digest**, 1973 *Worldwide Automotive Supplier Directory*, 2007 *Production Engineering*, 1982 Chilton's Iron Age, 1977 *Electronic Design*, 1971

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