

PAPER – I

WELDER, WELDER (GMAW & GTAW), WELDER PIPE, WELDER STRUCTURAL,
WELDER (WELDING & INSPECTION), WELDER (FABRICATION & FITTING)
(THEORY & EMPLOYABILITY SKILLS)

SEMESTER – I

TIME: 3 HRS.

MARKS: 200

Note: This paper contains two parts – Part A & Part B.

Attempt all the questions. All questions carry equal marks.

This paper carries negative marking. 25 % marks will be deducted for each wrong answer.

PART – A (THEORY)**(MARKS: 150)**

Choose the correct answers:

1. The term used to indicate amount of current flowing in a circuit is called

(a) Volt

(c) Ohm

(b) Ampere

(d) Farad

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different types of MS pipe joints on structural pipes by SMAW Weld Stainless steel Cast iron Aluminium and Brass by OAW brazing on MS sheets Arc gauging on MS plate linear and angular measurement and check surface level using specified gauges and carry out marking using marking block metals bars plates flats channels I section T section and box hollow section Mark cut and bevel the parts and prepare edges by Oxy acetylene Gas cutting drilling machine operations to steel structures using guillotine shearing machine bending straightening and edge planning tack welding to fabricate structures types of pipe joints viz T Y K joints and Tack welding Pipes riveted joints fixtures pipeline Assembly welded section and cylindrical Tanks by SMAW flame straightening Cleaning Painting on fitted structures and lots more ITI Welder Structural Manoj Dole, ITI Welder Structural is a simple e Book for ITI Welder Structural JOB Interview Apprentice Exam It contains objective questions with underlined bold correct answers MCQ covering all topics including all about Gas welding straight bevel circular cutting on MS plate by Oxy acetylene cutting process different type of MS pipe joints by Gas welding OAW types of MS pipe joints on structural pipes by SMAW Weld Stainless steel Cast iron Aluminium and Brass by OAW brazing on MS sheets plasma cutting fillet welding on M S plates 1F 2F 3F 4F 5F positions by SMAW Single V butt joint on MS plates bending straightening and edge planning **ITI Welder Welding and Inspection** Manoj Dole, ITI Welder Welding Inspection is a simple e Book for ITI Welding Inspection JOB Interview Apprentice Exam It contains objective questions with underlined bold correct answers MCQ covering all topics including all about different types of welding and allied operations cutting welding brazing Arc welding Gas welding Brazing GMAW and GTAW welding welded joint by visual inspection Bend test tensile test hardness test and Impact test surface defects inspection by Dye penetrate Inspection surface inspection by Magnetic particle testing **Welder Welding Inspection** Manoj Dole, 2021-03 Welder Welding Inspection is a Book for ITI Engineering Course Welder Welding Inspection It contains objective questions with underlined bold correct answers MCQ covering all topics including all about different types of welding and allied operations cutting welding brazing Arc welding Gas welding Brazing GMAW and GTAW welding welded joint by visual inspection Bend test tensile test hardness test and Impact test surface defects inspection by Dye penetrate Inspection surface inspection by Magnetic particle testing method Interpretation of Radiographic films of weldments sub surface inspection by Ultrasonic Flaw detector of weldments and lots more Welder (Structural) Manoj Dole, 2022-06-30 Welder Structural is a simple e Book for ITI Engineering Course Welder Structural It contains objective questions with underlined bold correct answers MCQ covering all topics including all about Gas welding straight bevel circular cutting on MS plate by Oxy acetylene cutting process different type of MS pipe joints by Gas welding OAW types of MS pipe joints on structural pipes by SMAW Weld Stainless steel Cast iron Aluminium and Brass by OAW brazing on MS sheets plasma cutting fillet welding on M S plates 1F 2F 3F 4F 5F positions by SMAW Single V butt joint on MS plates bending straightening and edge planning for fabrication Double bevel butt joint on dissimilar thickness MS Flats welding of pipe joints in different positions Lap T Corner joints on GMAW and Flux Cored Arc

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